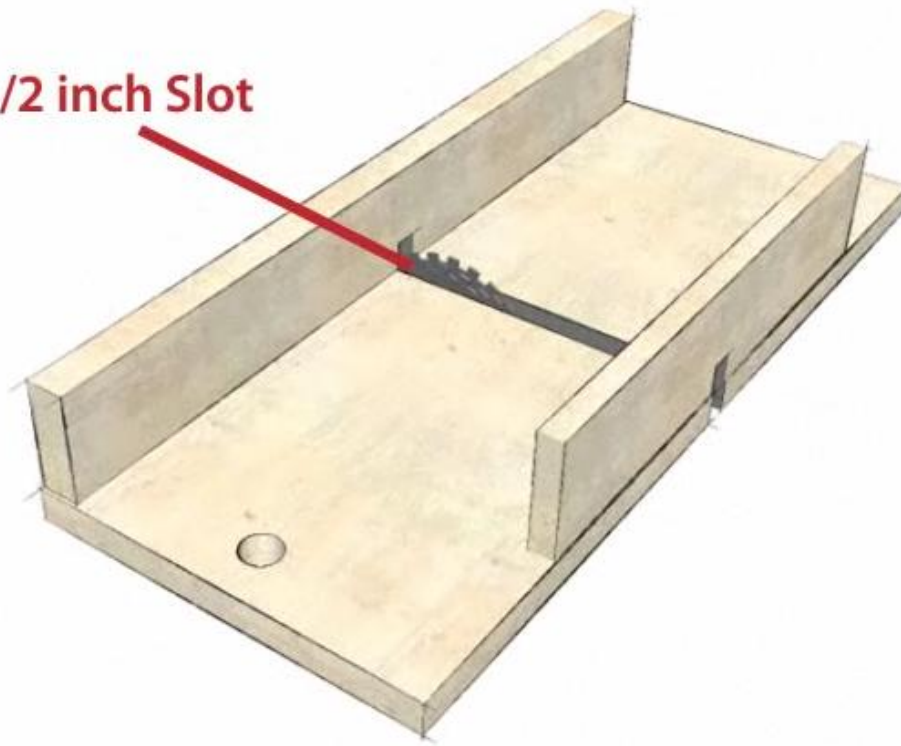


1/2 inch Slot



Step 1

After attaching the front and rear fences to the base, cut a 1/2 in. slot in the sled using a dado set.

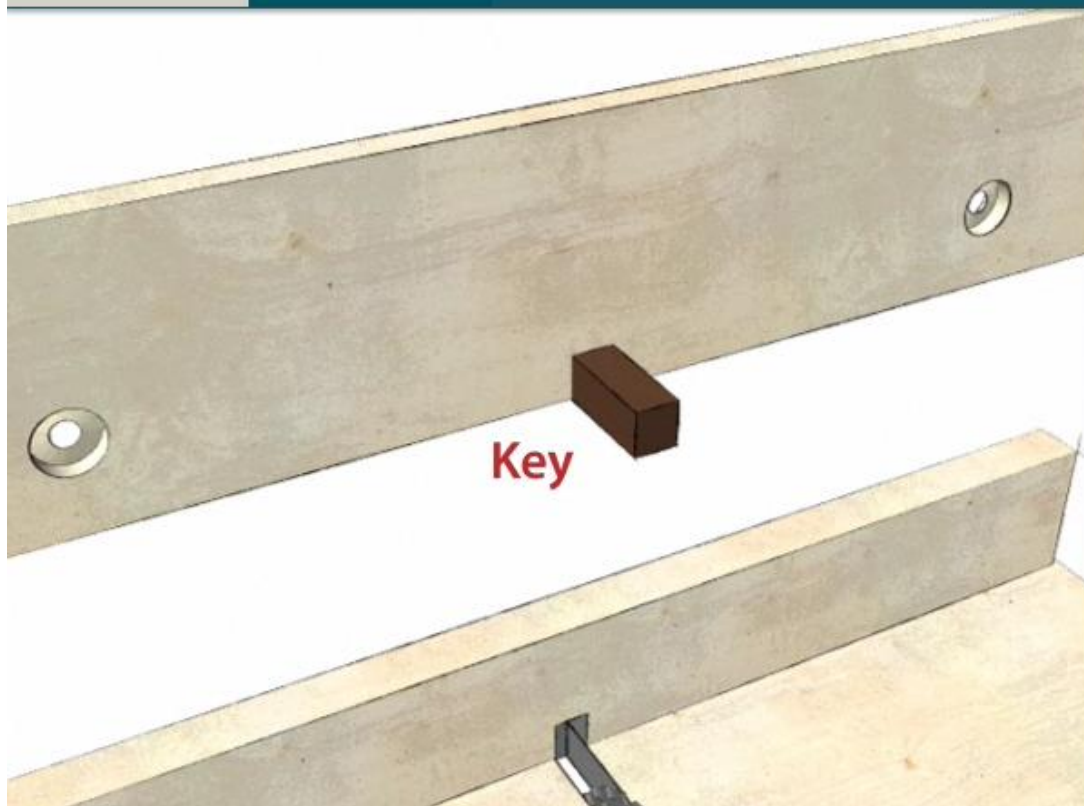
Next



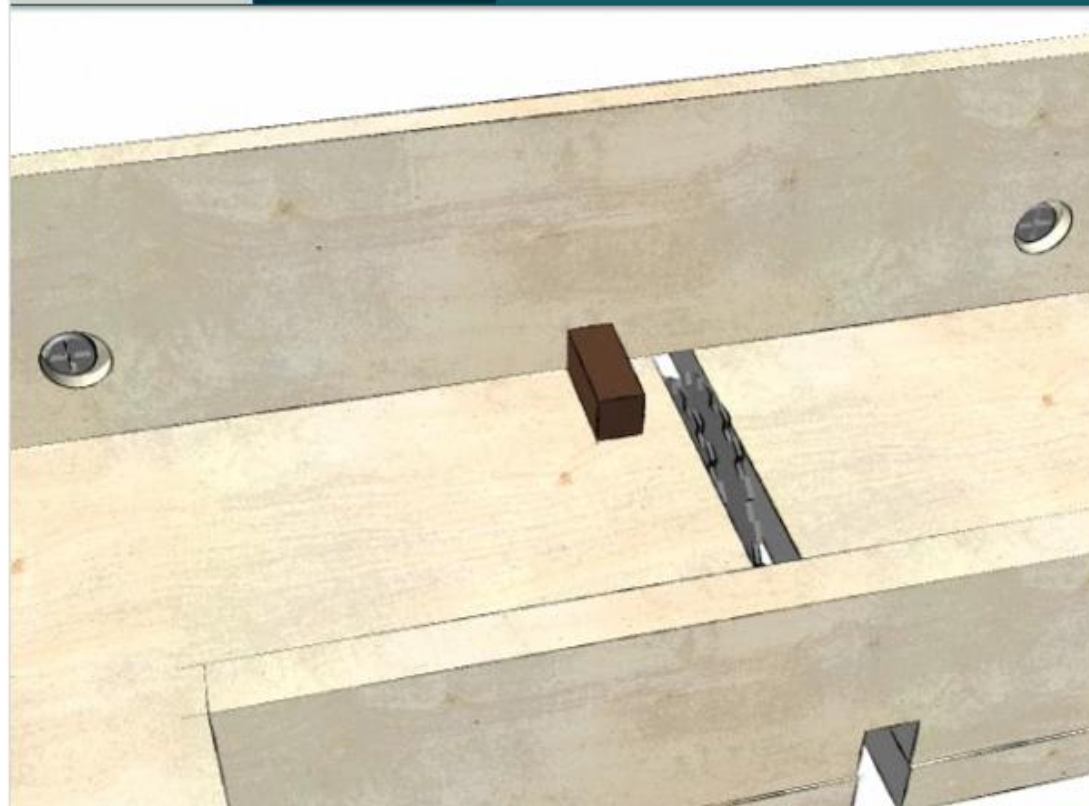
Step 2

With the 1/2 in. dado set still in the saw, place the rear fence face on the sled and cut a 1/4-in. deep notch in it.

Next

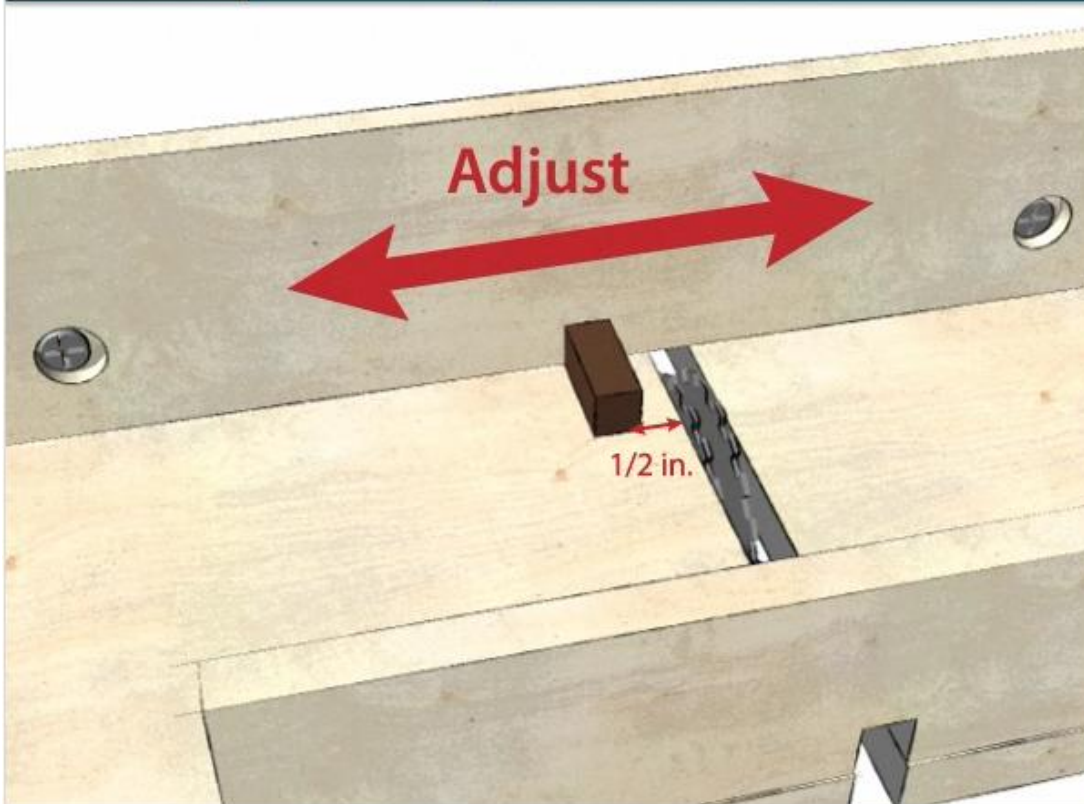
**Step 3**

Make the key, save the offcut. Insert the key in the notch.

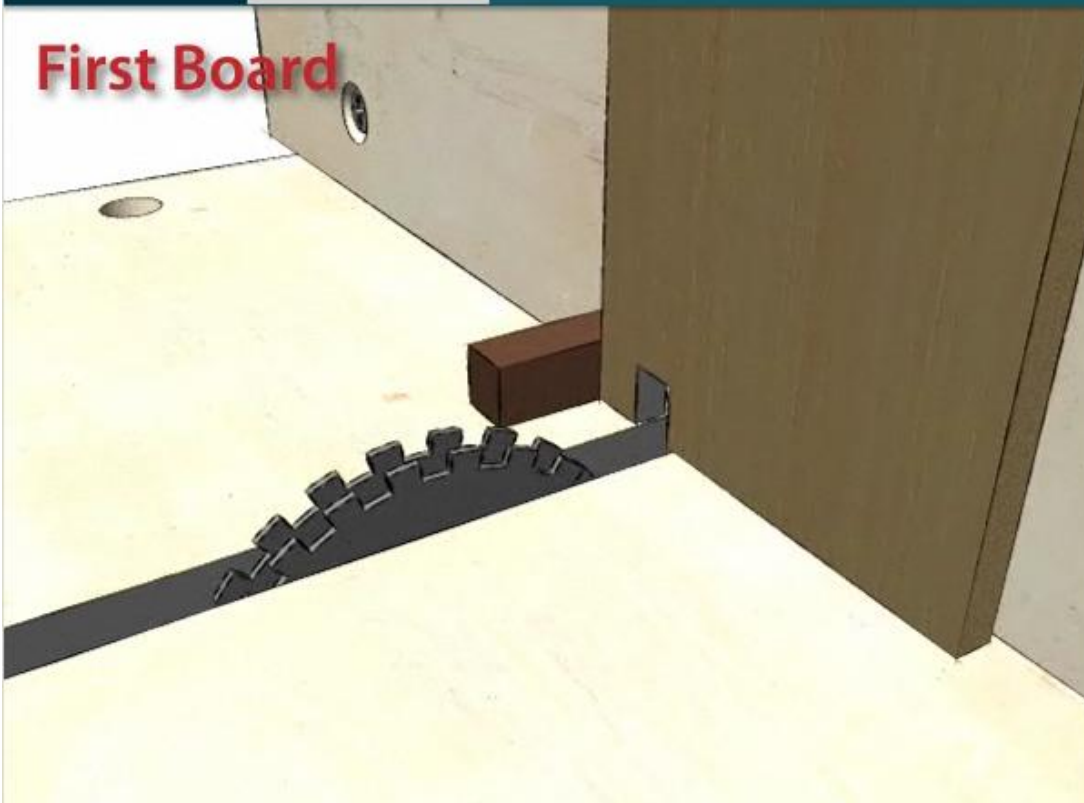
[Next](#)**Step 4**

Using the offcut as a spacer, locate the fence so the key is 1/2 in. from the slot in the base. Bolt the fence in place.

[Next](#)

**Step 5**

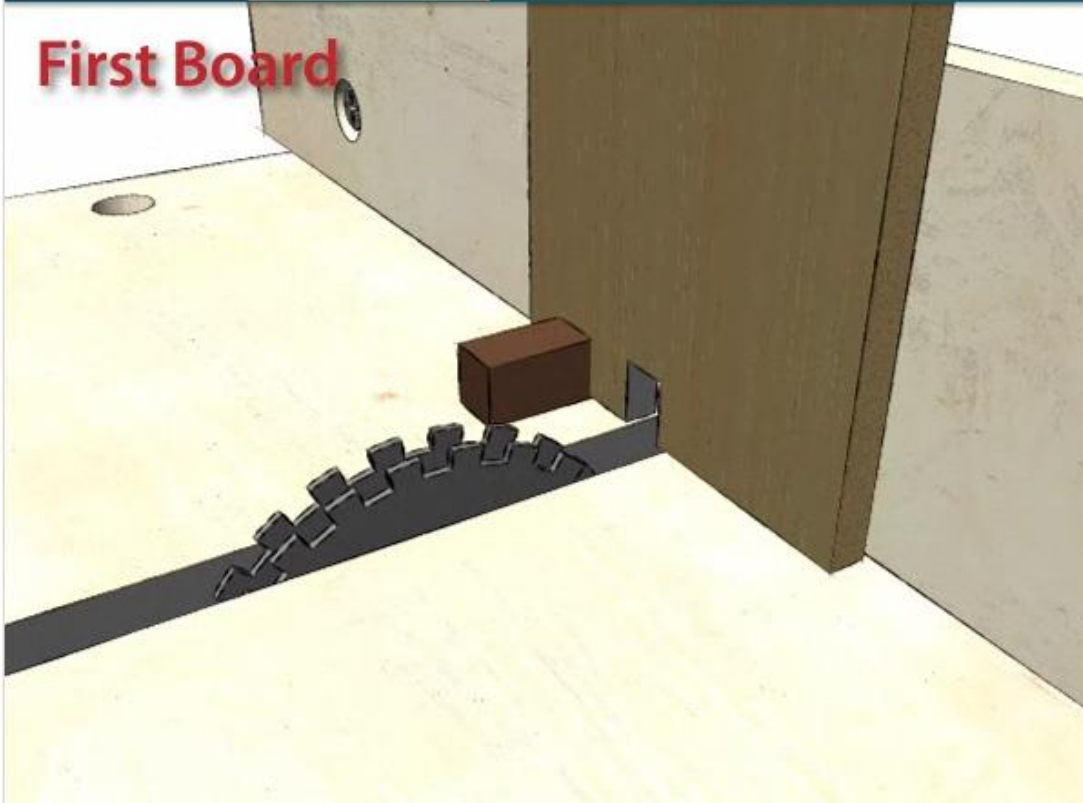
Make a test cut. Loosen bolts slightly and adjust fence left or right as needed. Retighten the bolts.

[Next](#)**First Board****Step 1**

Make the first cut with the edge of the board against the key.

[Next](#)

First Board

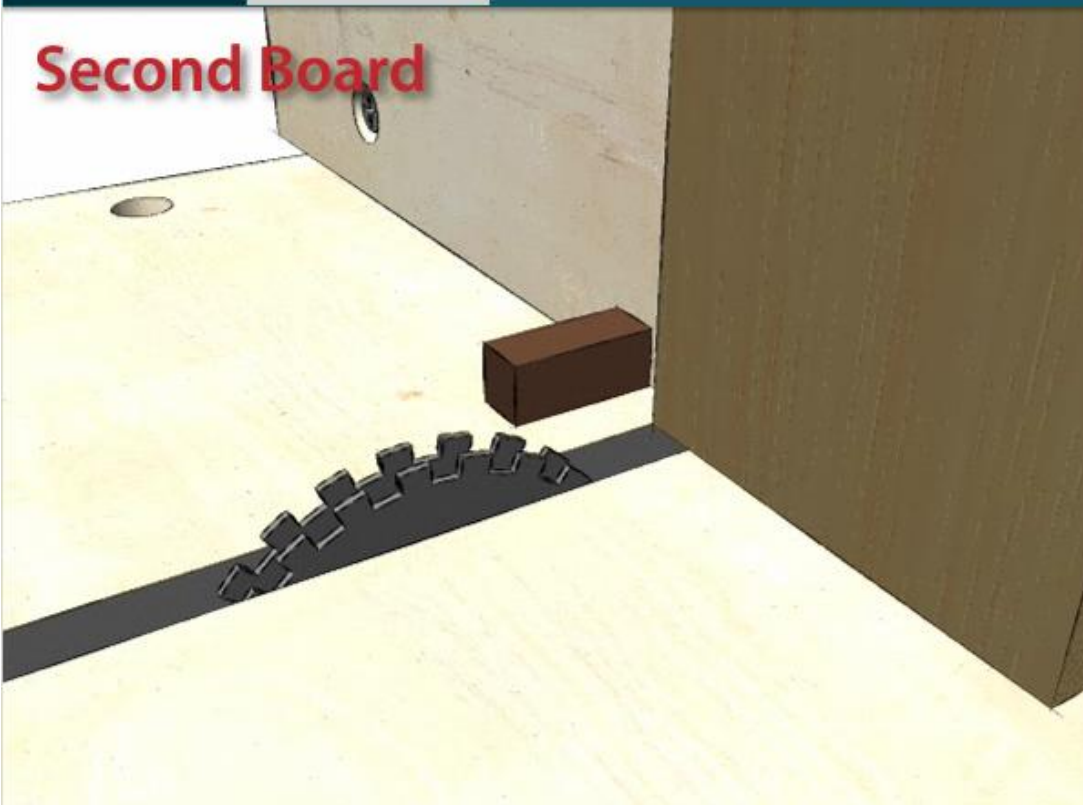


Step 2

Place the notch over the key, and make the second cut. Repeat the procedure across the board.

[Next](#)

Second Board

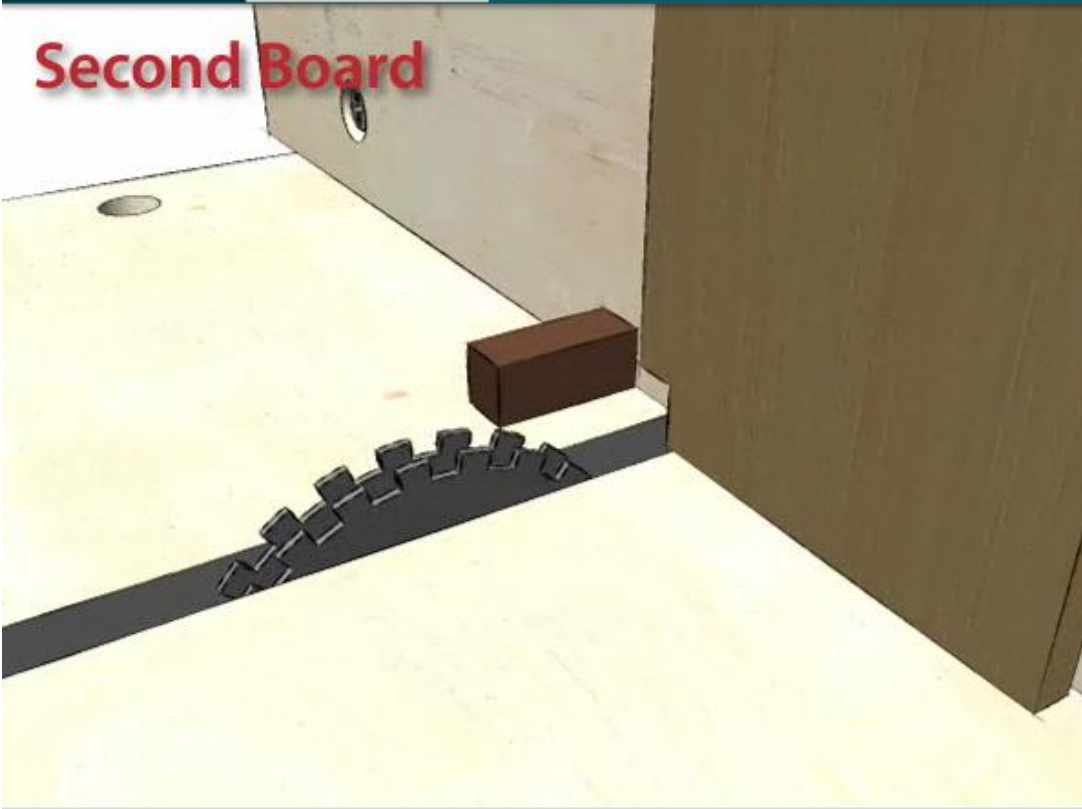


Step 3

Use a 1/2 in. spacer to locate the first cut.

[Next](#)

Second Board

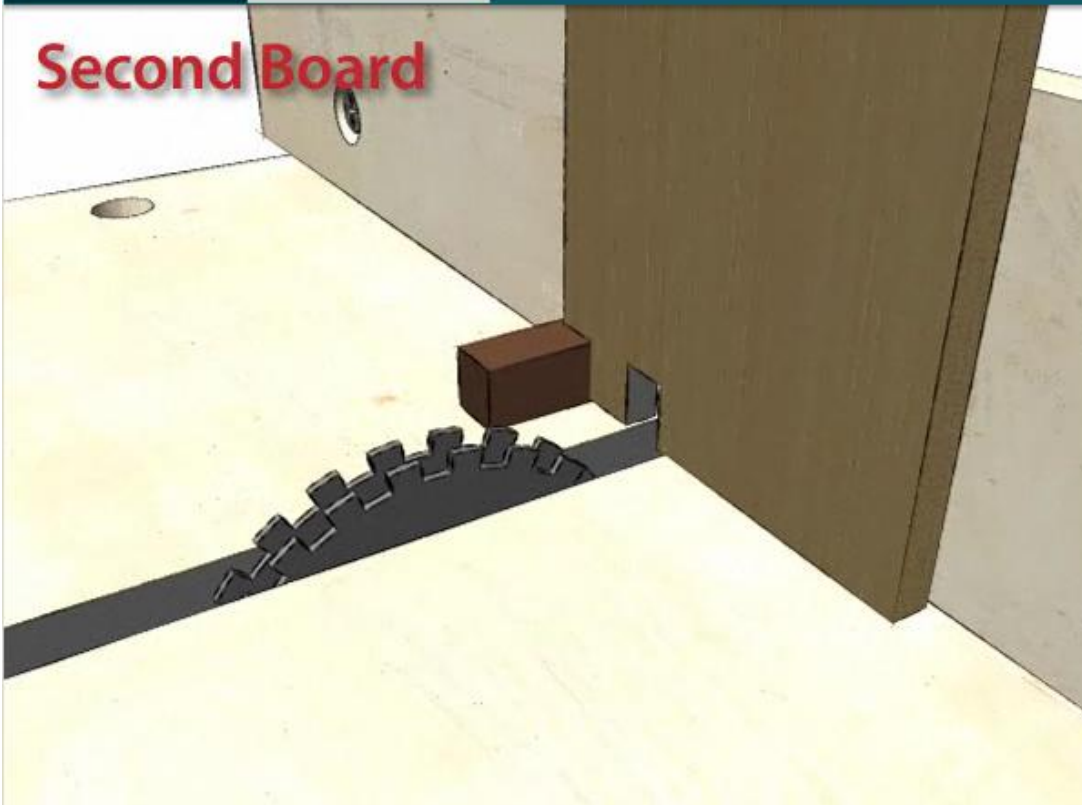


Step 4

Remove the spacer and make the first cut.

[Next](#)

Second Board



Step 5

Place the notch over the key, and make the second cut. Repeat the procedure across the board.

[Next](#)