

Routing System

Router Arm Upgrade



Parts List

Ref. No.	Part No.	Description	Qty.
—	513315	Clamp and Guard Assembly (Incl. 1-8)	
1	513272	. Front Motor Bracket	1
2	515161	. Front Guard	1
3	513309	. Label, Guard Use	1
4	513310	. Label, Eye and Ear Protection	1
5	513216	. Wing Nut, 1/4"-20	1
6	120392	. Flat Washer, 1/4"	3
7	120375	. Hex Nut, 1/4"-20	2
8	513278	. Insulator Pad	2
—	513260	Support and Rack Assembly (Incl. 9-17)	
9	513207-01	. Rear Motor Bracket	1
10	513198-01	. Dovetail Slide	1
11	513199M	. Rack	1
12	513307	. Depth Stop Rod	1
13	513216	. Wing Nut, 1/4"-20	1
14	513201	. Socket Head Cap Screw, 1/4"-20 x 3/4"	1
15	513206	. Roll Pin, 3/16" Dia. x 1/2"	1
16	503778	. Socket Head Cap Screw, 1/4"-20 x 1/4"	2
17	513279	. Insulator Pad	2
—	515146	Rear Guard and Dust Collector Assembly (Incl. 18-26)	
18	514913	. Rear Guard/Dust Chute	1
19	514914	. Strip Brush	2
20	514915	. Deflector	1
21	514920	. Hose, 2-1/2" Dia.	1
21A	515691	. Threaded Hose Connector	1
22	515430	. 2-1/2" Hose Connector	1
23	514917	. Hanger	1
24	513216	. Wing Nut, 1/4"-20	2
25	120393	. Flat Washer, 5/16"	4
26	514881	. Self-Tapping Screw, #6-20 x 3/8"	2
—	515158	Overarm Assembly (Incl. 27-35)	
27	513181-01	. Arm	1
28	513182	. Arm Clamp	1
29	514792	. Label, Warning	1
30	514793	. Label, Identification	1
31	513197	. Brass Gib	1
32	513195	. Socket Head Setscrew, #10-24 x 1/2"	4
33	513183	. Carriage Bolt, 3/8"-16 x 3"	2
34	120394	. Flat Washer, 3/8"	2
35	120377	. Hex Nut, 3/8"-16	2
—	513261	Clutch and Handle Assembly (Incl. 36-42)	
36	513187-01	. Clutch Hub	1
37	513189	. Gear	1
38	513188	. Clutch Shaft	1
39	513192	. Plug, 25/32" Dia.	1
40	513184	. Depth Control Handle	1
41	513194	. Ball Plunger	1
42	513191	. Socket Head Cap Screw, 1/4"-20 x 1"	2
43	513190	. Spacer	1
44	513193	. Hex Nut, 3/8"-16	1
45	515497	Pin Insert	1

Ref. No.	Part No.	Description	Qty.
46	515499	1/4" Pin	1
47	515500	1/2" Pin	1
48	515502	3/8" Pin	1
49	515498	Table Insert	1
50	515510	Flat Head Machine Screw, #6-32 x 3/8"	3
51	515509	Flat Head Machine Screw, 1/4"-20 x 1"	4
52	515496	Table Plate	1
53	515495	Table	1
54	515494	Miter Rail	1
55	515508	F.H. Special Wood Screw, #8 x 1/2"	5
55A	515706	F.H. Special Wood Screw, #8 x 3/4"	6
56	515541	Table Slide	2
57	515542	T-Nut, 1/4"-20	4
58	515540	Special Washer, 1/4"	8
59	514642	Knob	4
*	515598	Table Insert Shim Kit	1
60	514629	Label, Warning	1
*	514318	Table Shim Kit	1
61	515209	Label, Logo	1
—	515155	Base and Column Assembly (Incl. 64-72)	
64	513250-01	. Base	1
65	513249-01	. Column Mounting Bracket	1
66	513248	. Column	1
—	513247	Hardware Package (Incl. 67-72)	
67	122027	. Hex Head Bolt, 5/16"-18 x 1-1/4"	5
68	120393	. Flat Washer, 5/16"	5
69	120214	. Lock Washer, 5/16"	5
70	102634	. Hex Nut, 5/16"-18	5
71	122181	. Hex Head Bolt, 3/8"-16 x 2"	1
72	120377	. Hex Nut, 3/8"-16	1
77	515153	. Carriage Bolt, 5/16"-18 x 3/4"	4
78	Not used		
79	120393	. Flat Washer, 5/16"	4
80	120214	. Lock Washer, 5/16"	4
81	102634	. Hex Nut, 5/16"-18	4
83	515513	Spacer Block	1
*	513686-10	Allen Wrench, 5/64"	1
—	515511	Fence Assembly (Incl. 84-89)	
84	515492	. Fence, Left Hand	1
85	515493	. Fence, Right Hand	1
86	515503	. Plastic Knob, #10-24 x 1"	6
87	513864	. Special Washer, #10	6
87A	514089	Spacer	4
88	514629	. Label, Warning	1
89	515209	. Label, Logo	1
—	513709	Feather Board Assembly (Incl. 90-94)	
90	513704	. Feather Board	1
91	513705	. Tapered Pin	2
92	513707	. Expansion Bar	1
93	513713	. Knob	2
94	513864	. Washer	2
*	515746	Phillips Head Screw, 8-32 x 5/8"	4

* Not shown.

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