	....WOOD....	
TABLE SAW	HARD	SOFT
GENERAL	R 36	R 36
HEAVY RIP	N 27	O 30
TRIM	S 39	S 39
6" DADO	R 36	R 36
MAGNA DADO	L 24	M 24
MOLDER	Q 30	R 36
DRILL		
<= 1/4"	O 28	S 38
1/4" - 1/2"	N 26	P 31
1/2" - 3/4"	K 20	M 23
3/4" - 1"	G 13	K 20
> 1"	A 7	B 8
PLUG CUT	P 31	Q 33
ROUTING	T 43	V 50
SHAPING	U 47	W 52
MORTISING	L 22	Q 33
DISC SAND		
COURSE	D 10	E 11
MEDIUM	F 12	G 13
FINE	H 15	J 18
DRUM SAND		
COURSE	J 18	K 20
FINE	K 20	L 22
BELT SAND		
COURSE	E 11	F 12
MEDIUM	G 13	H 15
FINE	H 15	J 18
BAND SAW		
HEAVY RESAWING	A 7	A 7
1/2" BLADE	A 7	B 8
1/4" - 1/2"	B 8	B 8
1/8"	C 9	C 9
JIG SAW		
FILING-SANDING	A 7	B 8
HEAVY STOCK	A 7	B 8
MEDIUM	C 9	F 12
THIN	H 15	L 22

....RPM...		....SET...	
SR	SS	SS	PS
100	700	SLOW	
107	750	A	
121	850	B	1
136	950	C	
150	1050	D	2
164	1150	E	
	1200		3
186	1300	F	
207	1450	G	4
229	1600	H	
250	1750	I	
	1810		5
271	1900	J	
293	2050	K	
314	2200	L	6
343	2400	M	
371	2600	N	
	2650		7
400	2800	O	
429	3000	P	
	3220		8
464	3250	Q	
500	3500	R	
543	3800	S	
	3850		9
586	4100	T	
629	4400	U	
671	4700	V	
729	5100	W	
743	5200	FAST	

....10E...	....RPM.....		
PULL	SR	10E	MVII
	L0	425	
	L1	555	
			700
	L2	745	
1		875	
	L3	960	
			1200
	L4	1225	
	L5	1600	
2		1750	
			1800
	H0	1850	
			2400
	H1	2500	
			3000
	H2	3300	
3		3500	
			3600
			4200
			4600
			5200
	H4	5500	
	H5	6800	

	....WOOD....		
JOINTER	HARD	SOFT	
HEAVY CUTS	M 23	O 28	
FINISHING CUTS	Q 33	S 38	
	ROUGH	SHAPE	FINISH
LATHE			
> 8"	A 7	A 7	B 8
6" - 8"	A 7	F 12	J 18
4" - 8"	B 8	J 18	M 23
2" - 4"	B 8	M 23	Q 33
<= 2"	C 9	N 26	T 43
SCROLL SAW	MIN RAD	...RANGE....	
555265 9 3	1/8"	SLOW 7	O 28
555261 9 1/2	3/32"	"	I 17
555262 11 1/2	1/16"	"	L 22
555263 12 1/2	3/64"	"	N 26
555264 20	1/32"	"	O 28
505767 57	1/64"	"	H 16
505766 65	1/64"	"	G 14
505765 80	1/64"	"	F 13
	.....WOOD.....		
PLANER	HARD	MEDIUM	SOFT
1/32"			
1" - 3"	T 41	T 41	T 41
3" - 6"	R 35	T 41	T 41
6" - 9"	Q 33	S 38	T 41
9" - 12"	P 30	R 35	T 41
1/16"			
1" - 3"	T 41	T 41	T 41
3" - 6"	P 30	S 38	T 41
6" - 9"	NR	R 35	R 35
9" - 12"	NR	P 30	R 35
3/32"			
1" - 3"	T 41	T 41	T 41
3" - 6"	NR	R 35	R 35
6" - 9"	NR	R 35	P 30
9" - 12"	NR	NR	NR
SPRAY			
INTERNAL	D 10		
EXTERNAL	D 10		