

	WOOD.....			RPM....			SET.....			10E....			RPM.....			WOOD.....			
		HARD		SOFT		SR	SS	SS	PS	PULL	SR	10E	MVIT	JOINTER		HARD		SOFT							
TABLE SAW		R 36	R 36									425		HEAVY CUTS		M 23	O 28								
GENERAL		N 27	O 30									555		FINISHING CUTS		Q 33	S 38								
HEAVY RIP		S 39	S 39									700													
TRIM		R 36	R 36													ROUGH		SHAPE	FINISH						
6" DADO		L 24	M 24									745		LATHE		A 7		A 7	B 8						
MAGNA DADO		Q 30	R 36											> 8"		A 7		F 12	J 18						
MOLDER														6" - 8"		B 8		J 18	M 23						
														4" - 8"		B 8		M 23	Q 33						
DRILL														2" - 4"		B 8		M 23	Q 33						
<= 1/4"		O 28	S 38									960		<= 2"		C 9		N 26	T 43						
1/4" - 1/2"		N 26	P 31																						
1/2" - 3/4"		K 20	M 23																						
3/4" - 1"		G 13	K 20																						
> 1"		A 7	B 8																						
PLUG CUT		P 31	Q 33											SCROLL SAW		MIN RAD		...RANGE....							
ROUTING		T 43	V 50											555265 9 3		1/8"		SLOW	7	O 28					
SHAPING		U 47	W 52											555261 9 1/2		3/32"		"	I 17						
MORTISING		L 22	Q 33											555262 11 1/2		1/16"		"	L 22						
														555263 12 1/2		3/64"		"	N 26						
														555264 20		1/32"		"	O 28						
														505767 57		1/64"		"	H 16						
														505766 65		1/64"		"	G 14						
														505765 80		1/64"		"	F 13						
DISC SAND																									
COURSE		D 10	E 11																						
MEDIUM		F 12	G 13																						
FINE		H 15	J 18																						
DRUM SAND														PLANER		HARD		MEDIUM	SOFT						
COURSE		J 18	K 20											1/32"		I 41		T 41	T 41						
FINE		K 20	L 22											1" - 3"		T 41		T 41	T 41						
														3" - 6"		R 35		T 41	T 41						
														6" - 9"		Q 33		S 38	T 41						
														9" - 12"		P 30		R 35	T 41						
BELT SAND		E 11	F 12											1/16"		T 41		T 41	T 41						
COURSE		G 13	H 15											1" - 3"		T 41		T 41	T 41						
MEDIUM		H 15	J 18											3" - 6"		P 30		S 38	T 41						
FINE														6" - 9"		NR		R 35	R 35						
BAND SAW														9" - 12"		NR		P 30	R 35						
HEAVY RESAWING		A 7	A 7											3/32"											
1/2" BLADE		A 7	B 8											1" - 3"		T 41		T 41	T 41						
1/4" - 1/2"		B 8	B 8											3" - 6"		NR		R 35	R 35						
1/8"		C 9	C 9											6" - 9"		NR		R 35	P 30						
														9" - 12"		NR		NR	NR						
JTG SAW																									
FILING-SANDING		A 7	B 8											SPRAY											
HEAVY STOCK		A 7	B 8											INTERNAL		D 10									
MEDIUM		C 9	F 12											EXTERNAL		D 10									
THIN		H 15	L 22																						
								</																	