

Service

Parts List

Ref. No.	Part No.	Description
Main Jigsaw Assembly		
1	502251	Tube arm
2	456876	1/4" x 1/2" Rollpin
3	502218	Head housing
4	502223	Special nut
5	502222	Eccentric wedge
6	120393	5/16" Washer
7	454867	5/16"-16 x 3" Bolt
8	502224	Cylinder lock
9	502220	Hold-down rod lock
10	502221	Rod lock knob
11	502219	Jigsaw cap
12	132033	#10-24 x 3/8" Machine screw (8)
13	502270	Lower housing cover
14	502274	Gasket
15	102581	5/16"-18 x 3/8" Setscrew
16	502275	Yoke bracket assembly
17	502278	Drive shaft
18	103373	3/32" Cotter pin
19	513629	#10-32 x 3/8" Cap screw
20	502285	Guide post
21	502286	Lower backup
22	124829	3/8"-16 Jam nut
23	502898	Ball bearing
24	502269	Retaining ring
25	222460	5/16"-18 x 3/8" Setscrew (2)
26	502267	Expansion plug
27	502322	Thrust washer
28	502288	Tapped wedge
29	502287	Plain wedge
30	502333	1/4" Washer
31	502583	Special socket screw
32	502256	Trunnion bolt
Tension Tube		
	502227	Tension tube assembly (parts 33 through 45)
	502228	Upper bracket assembly (parts 33 and 34)
33	502228*	Upper bracket
34	502228*	Cylinder
35	502239	Pump seal
36	502234	Air fitting
37	502318	Washer (2)
38	502262	Main spring
39	455734	1/8" x 3/4" Rollpin
40	502237	Square tube
41	421878	#6-40 x 5/16" Machine screw
42	502235	Upper chuck
43	502236	Upper chuck jaw
44	502238	Upper chuck jaw
45	513629	#10-32 x 3/8" Cap screw

Ref. No.	Part No.	Description
Hold-Down Rod		
	502240	Hold-down rod assembly (parts 46 through 57)
46	502241	Hold-down rod
47	502248	Air tube
48	120392	1/4" Washer (2)
49	502242	Blade guide bracket
50	502323	Knurled nut
51	120394	3/8" Washer (2)
52	502442	Hold-down spring
53	502325	Retaining ring
54	502324	5/16"-18 x 9/16" Nylok setscrew (2)
55	502243	Backup sleeve
56	120367	1/4"-28 Hex nut
57	502249	Split tube
Table/Trunnion		
58	502254	Table insert
59	502253	Jigsaw table
60	502255	Jigsaw trunnion
61	502319	Nylok screw
62	120393	5/16" Washer (4)
63	426367	5/16"-18 x 3/4" Bolt (4)
Base Housing		
	502259	Base housing assembly (parts 64 through 70)
64	502273	Vernier indicator
65	502272	Special washer
66	453120	#10-24 x 1/4" Machine screw
67	502326	3/8"-16 x 1/2" Machine screw
68	502264	Oil seal
69	502327	Fiber washer
70	502260	Housing and bearing assembly
Lower Chuck		
	513644	Lower chuck assembly (parts 71 through 77)
71	138772	Setscrew
72	502332	Tapered screw
73	502284	Lower chuck jaw (2)
74	502282	Lower chuck
75	502331	Headless screw
76	502283	Shaft plug
77	502281	Lower chuck shaft
Miscellaneous		
78	513776	Eccentric mounting tubes (2)
79	502271	Serialized cover plate
80	453120	#10-24 x 1/4" Machine screw (2)
81	505668	Jigsaw blade
82	505516	5/32" Allen wrench
83	502295	7/32" Allen wrench
	PL-1550	Jigsaw Owner's Manual

*Sold only as part of an assembly.

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