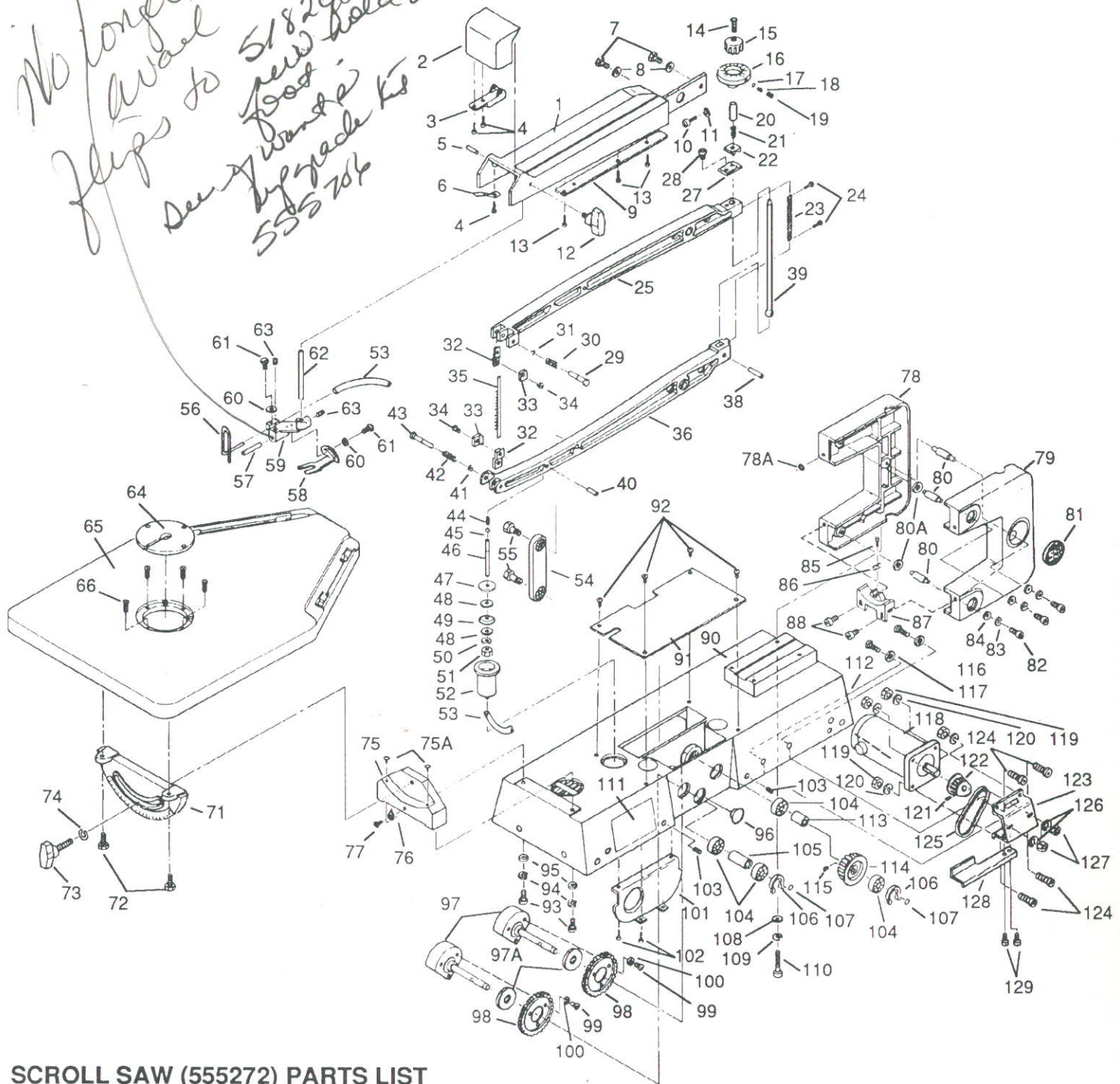


No longer
avail
flips to
518245
new hold down
555204



SCROLL SAW (555272) PARTS LIST

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
—	515213	Upper Arm Cover Assembly (includes 1-6)		12	518047	Hold-down Lock Knob	1
1	514957	Upper Arm Cover	1	13	515120	Screw, 10-24 x 3/8"	3
2	515163	Hood	1	14	515141	Flat Head Screw, 6-32 x 3/8"	1
3	515165	Bracket	1	15	515078	Clicker	1
4	515120	Screw, 10-24 x 3/8"	3	16	515077	Blade Tension Knob	1
5	506721	Dowel Pin	1	17	515160	Ball Bearing, 3/16" dia.	1
6	515166	Spring	1	18	515159	Spring	1
7	186923	Socket Head Cap Screw, 1/4"-20 x 5/8"	2	19	513989-01	Setscrew, 1/4"-20 x 1/4"	1
8	120380	Lock Washer, 1/4"	2	20	515080	Knob Spacer	1
9	514965	Tubing cover	1	21	513721	Spring	1
10	186923	Socket Head Cap Screw, 1/4"-20 x 5/8"	1	22	514974	Upper Rocker	1
11	120380	Lock Washer, 1/4"	1	23	514980	Spring	1
				24	514040	Button Head Screw, 10-24 x 5/16"	2

SCROLL SAW (555272) PARTS LIST— continued

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
—	514962	Upper Arm Assembly (includes 25-31)		76	502885	Table Tilt Indicator	1
25	515685	Upper Arm with Bushing	1	77	513623	Pan Head Screw, 6-32 x 5/16"	1
26	not used			78	514948	Left Frame	1
27	514975	Lower Rocker	1	78A	514053	Shim Washer	1
28	514236	Button Head Cap Screw, 1/4"-20 x 5/8"	1		501640	Shim Washer (alternate for 78A)	1
29	514978	Lock Pin	1	79	514949	Right Frame	1
30	514979	Spring	1	80	514972	Arm Shaft	3
31	514411	Retaining Ring	1	80A	515619	Spring Washer	2
—	515279	Mounting Block Assembly, (includes 32-34), 2 required		81	515209	Label- Decal	2
32	514989	Blade Holder	2	82	513971	Socket Head Cap Screw, 1/4"-20 x 1/2"	6
33	514990	Blade Clamp	2	83	120380	Lock Washer, 1/4"	6
34	515342	Socket Head Cap Screw, 10-24 x 1/2"	2	84	120392	Flat Washer, 1/4"	6
35	555366	Blade, .062" (pkg. of 12)	1	85	513513	Socket Head Cap Screw, 10-24 x 5/8"	1
	555262	Blade, .053" (pkg. of 12)	1	86	514984	Lock Shaft	1
	555263	Blade, .038" (pkg. of 12)	1	87	514982	Cradle	1
	555264	Blade, .029" (pkg. of 12)	1	88	514393	Button Head Cap Screw, 1/4"-20 x 5/8"	2
	555265	Blade, .100" (pkg. of 12)	1	89	not used		
—	514963	Lower Arm Assembly (includes 36-51)		90	515205	Base	1
36	514961	Lower Arm	1	91	514992	Base Plate	1
37	not used			92	515120	Screw, 10-24 x 3/8"	4
38	518061	Roll Pin, 5mm O.D. x 22mm	1	93	513201	Socket Head Cap Screw,	2
39	515079	Tensioning Rod	1	94	120380	Lock Washer, 1/4"	2
40	455862	Roll Pin, 1/8" O.D. x 7/8" long	1	95	120392	Flat Washer, 1/4"	2
41	514411	Retaining Ring	1	96	515267 071	Pinion	1
42	514979	Spring	1	97	515068	Weight and Shaft Assembly	1
43	514978	Lock Pin	1	98	515089	Gear	1
44	514353	Spring	1	99	517982	Button Head Screw, 10-24 x 7/16"	6
45	514407	Retaining Ring	1	100	502973	Lock Washer, #10	6
46	515072	Pump Rod	1	101	515118	Gear Cover	1
47	515178	Tube Seal	1	102	515120	Screw, 10-24 x 3/8"	4
48	515119	Special Washer	2	103	222460	Setscrew, 5/16"-18 x 3/8"	2
49	502239	Pump Seal	1	104	515133	Ball Bearing	4
50	514053	Flat Washer	1	105	515135	Spacer	1
51	515299	Locknut	1	106	515132	Retaining Ring	2
52	515073	Pump Housing	1	107	514342	Retaining Ring	2
53	515105	Tubing	1	108	120392	Flat Washer, 1/4"	4
54	514967	Link and Bearing Assembly	1	109	120380	Lock Washer, 1/4"	4
—	515134*	Bearing	2	110	515140	Screw, 1/4"-20 x 1-3/4"	4
55	514973	Link Bolt	2	111	515208	Warning Label	1
—	515212	Foot and Guard Assembly (includes 56-63)		112	515309	Nameplate	1
56	515121	Blade Guard	1	113	515204	Spacer	1
57	515177	Blade Backup	1	114	515094	Pulley	1
58	514991	Hold-down	1	115	515587	Cup Point Setscrew, 1/4"-20	1
59	515075	Foot Casting — 518245	1	116	515231	Carriage Bolt, 1/4"-20 x 5/8"	2
60	120392	Flat Washer, 1/4"	2	117	120393	Washer, 5/16"	2
61	514236	Button Head Cap Screw, 1/4"-20	2	—	515232	Motor and Bracket Assembly (includes 118-124)	
62	515074	Post	1	118	515098	Motor	1
63	222460	Setscrew, 5/16"-18 x 3/8"	2	119	514204	Hex Nut, 1/4"-20	4
—	515992	Table Assembly (incl. 65-72)		120	120380	Lock Washer, 1/4"	4
64	516061	Insert Assembly	1	121	515587	Cup Point Setscrew, 1/4"-20	1
65	515815	Table	1	122	515093	Pulley	1
66	515954	Phillips Head Screw	4	123	515207	Bracket	1
67-70	not used			124	513201	Socket Head Cap Screw, 1/4"-20 x 3/4"	4
71	514951	Front Trunnion	1	125	515090	Belt	1
72	515127	Screw, 1/4"-20	2	126	120380	Lock Washer, 1/4"	2
73	515100	Trunnion Lock Knob	1	127	514204	Hex Nut, 1/4"-20	2
74	513739	Washer	1	128	515095	Belt Guard	1
75	514953	Trunnion Base	1	129	515356	Pan Head Screw, #8-32 x 1/4"	2
75A	515632	Plastic Guide	2				

* Not a service part.