



Retractable Casters

Introduction

The retractable casters mount on the Shopsmith Mark V and Shopsmith Power Stands. Follow the appropriate instructions to install the casters.

Tools Required: Large blade screwdriver.

Installation — Mark V

1. **Insert two casters** (13) into the plungers (11) on one of the caster assemblies.
2. **Line up the holes in the brackets** (1, 2) with the holes in the Mark V legs. Position the foot pedal on the speed dial side of the Mark V.
3. **Start one screw** (14) on the right end of the assembly. Add washer (17) and nut (18).
4. **Install two screws** (14), washers (17) and nuts (18) on the left end of the assembly. Tighten the screws.
5. **Install remaining screw** (14), washer (17) and nut (18) on the right end of the assembly. Tighten both screws.

Parts List

Ref.	No.	Part No.	Description	Qty.
	1	503809	Bracket, R.H.	2
	2	503811	Bracket, L.H.	2
	3	501566	Cam	4
	4	503808	Foot Pedal	2
	5	503807	Drive Rod	2
	6	456826	Rollpin, 5/32" × 1-1/2"	2
	7	513056	Hex Drive Setscrew, 5/16"-18	4
	8	503815	Retaining Clip	4
	9	503817	Tie Rod	2
	10	273814	Rollpin, 5/32" × 5/8"	4
	11	503813	Plunger	4
	12	503814	Spring	4
	13	503816	Caster	4
	14	503822	Screw, 1/4"-20 × 5/8" (Mark V)	8
	15	514133	Screw, 1/4"-20 × 1-1/4" (Power Stand)	8
	16	514089	Spacer (Power Stand)	8
	17	115546	Lock Washer 1/4"	8
	18	120372	Nut 1/4"-20	8

