

## HOW TO REPLACE THE "O" RING BELT ON SCROLL SAW 555685

Remove plate #91

Remove guard #101

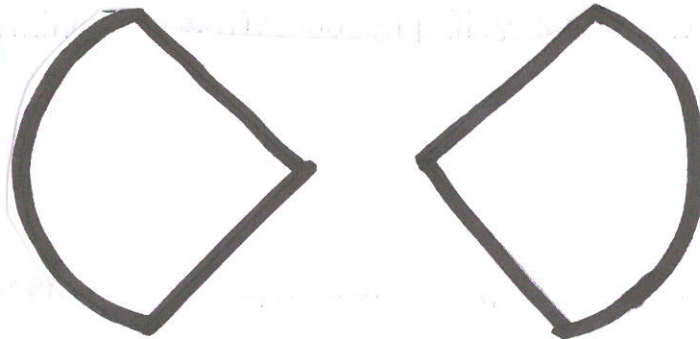
Remove "top" bolt #55 from link assembly #54

Remove knob #109

Remove retaining ring #107, loosen pulley set screw #115 then tap weight and shaft assembly #97 into the unit and remove the O ring belt from the pulley and motor pulley

Reinstall the weight and shaft assembly, make sure the weight and shaft assemblies are synchronized (points must face each other)

Loosen motor clamp #119 so the motor can be moved enough to stretch the O ring belt over the motor pulley #122. Be sure the pulleys are aligned and retighten the motor clamp.



Reverse balance of procedure