

Shopsmith®

USE INSTRUCTIONS

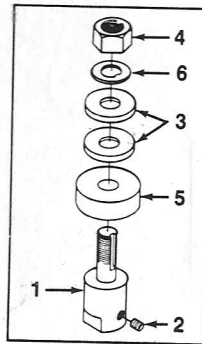
505506

$\frac{5}{8}$ " Molder/Dado Arbor

This precision Arbor is designed to mount the molder and dado accessories on the Shopsmith MARK V main spindle. Correct setup and usage will help to assure accurate and trouble-free operation.

WARNING:

- Do not use this Arbor to mount saw blades with $\frac{5}{8}$ " Arbor holes. Use a $\frac{5}{8}$ " saw blade Arbor.
- The tongue washer (6) **MUST** always be used under the hex nut (4). However it is not necessary to use the spacer (5) and both washers (3) for every setup. The thickness of the accessory determines which to use. For example: If the accessory is thin, mount the spacer (5) on the Arbor first, followed by the accessory, one washer (3), tongue washer (6) and hex nut (4). If the accessory is thick, mount a washer (3), followed by the accessory, one washer (3), tongue washer (6) and hex nut (4).
- Do not mount accessories thicker than $1\frac{3}{16}$ " on the Arbor.
- The machined relief on the washers and spacer must be placed against the accessory.
- The threaded shaft of the Arbor (1) must be flush with or extend past the end of the hex nut (4).
- Be sure to tighten the nut (4) securely.
- Be sure to tighten the setscrew (2) against the flat of the MARK V spindle.



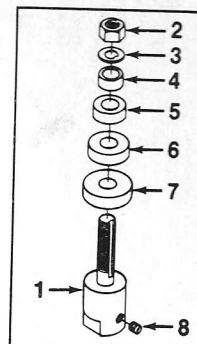
555117

$\frac{1}{2}$ " Shaper Arbor

This precision Arbor is designed to hold shaper cutters up to $1\frac{3}{8}$ " in height and with a maximum diameter of 2" safely and securely. Correct setup and usage will help to assure accurate and trouble-free operation.

WARNING:

- The tongue washer (3) **MUST** always be used under the nut (2).
- Use any combination of collars to control the depth of cut. The thickness of the shaper cutter determines which collar to use. Place the collars above and/or below the shaper cutter.
- Do not mount shaper cutters thicker than $1\frac{3}{8}$ " on the arbor.
- The threaded shaft of the arbor (1) must be flush with or extend past the end of the nut (2).
- Be sure to tighten the nut (2) securely.
- Be sure to tighten the setscrew (8) securely against the flat of the MARK V spindle.



555302

Grinding Wheel Arbor

WARNING: Do not use the Grinding Wheel Arbor without the Shopsmith Grinding Wheel Guard and a Shopsmith approved Grinding Wheel. Always follow the instructions in the Shopsmith Grinding Wheel Owner's Manual.

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MADE IN TAIWAN