

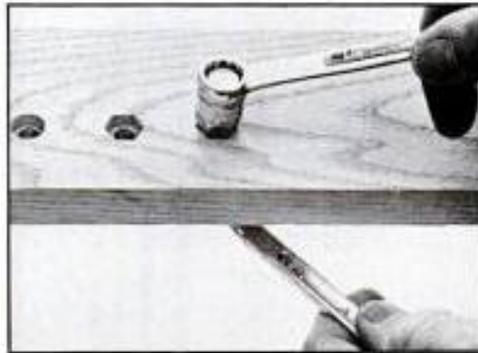
Countersink hole (left) is chiseled easily to hex shape on the right for a proper fit.



Use locking pliers to hold the socket head while grinding it to a hexagonal shape.



Close-up view of completed socket shows that grinding must bring perimeter down to a fine edge in middle of each side.



To use hex chisel, grip bolt head with altered socket, as shown. Add washer and nut below and tighten with two wrenches.