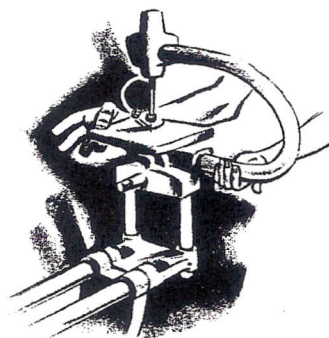
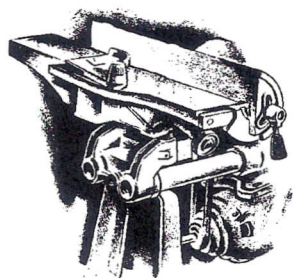
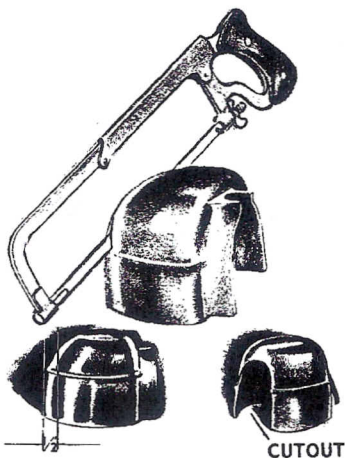
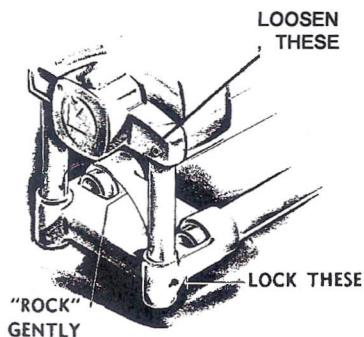




If horizontal alignment of shafts is not within $1/16''$, loosen the two set screws in the tool base which lock it to the twin tubes and "rock" the tool slightly on the tubes. There will be sufficient lateral movement by gently rocking to achieve alignment.

If necessary, a greater lateral adjustment of the Jointer shaft is available by loosening the two bolts which lock the Jointer cutter head in place, then moving the shaft in the required direction. The bolt holes in the casting are deliberately over-size to permit this.

Be sure to securely re-tighten the two bolts after this adjustment.

Holes in the compressor base casting are slotted so perfect horizontal alignment may be achieved by loosening the mounting bolts and moving the compressor to the left or right.

HEADSTOCK PULLEY GUARD

The headstock pulley guard must be modified if it is to be used when the special adapter kit pulley is on the headstock. A U-shaped cutout will permit it to fit over the coupling. This is easily accomplished by using a hack saw to cut away part of the guard-as shown in the sketch at the left. After cutting, smooth the edge with a file and emery paper. Since some SHOPSMTIH Model 10ER pulley guards were made of magnesium, it is not advisable to power-sand them. This could result in a fire. For safety's sake, use a hack saw.

OPERATING JOINTER

Correct Jointer speed is achieved when the V-belt is used in the #3 pulley position. When a speed changer is mounted, use a speed of about 4000 rpm.

OPERATING JIGSAW

The Jigsaw may be operated on the #1 or #2 pulley position. Use the higher speed for fast, smooth cutting on fine work; the lower speed when larger blades are used for heavy stock cutting. If a speed changer is mounted, do not operate above 2500 rpm.