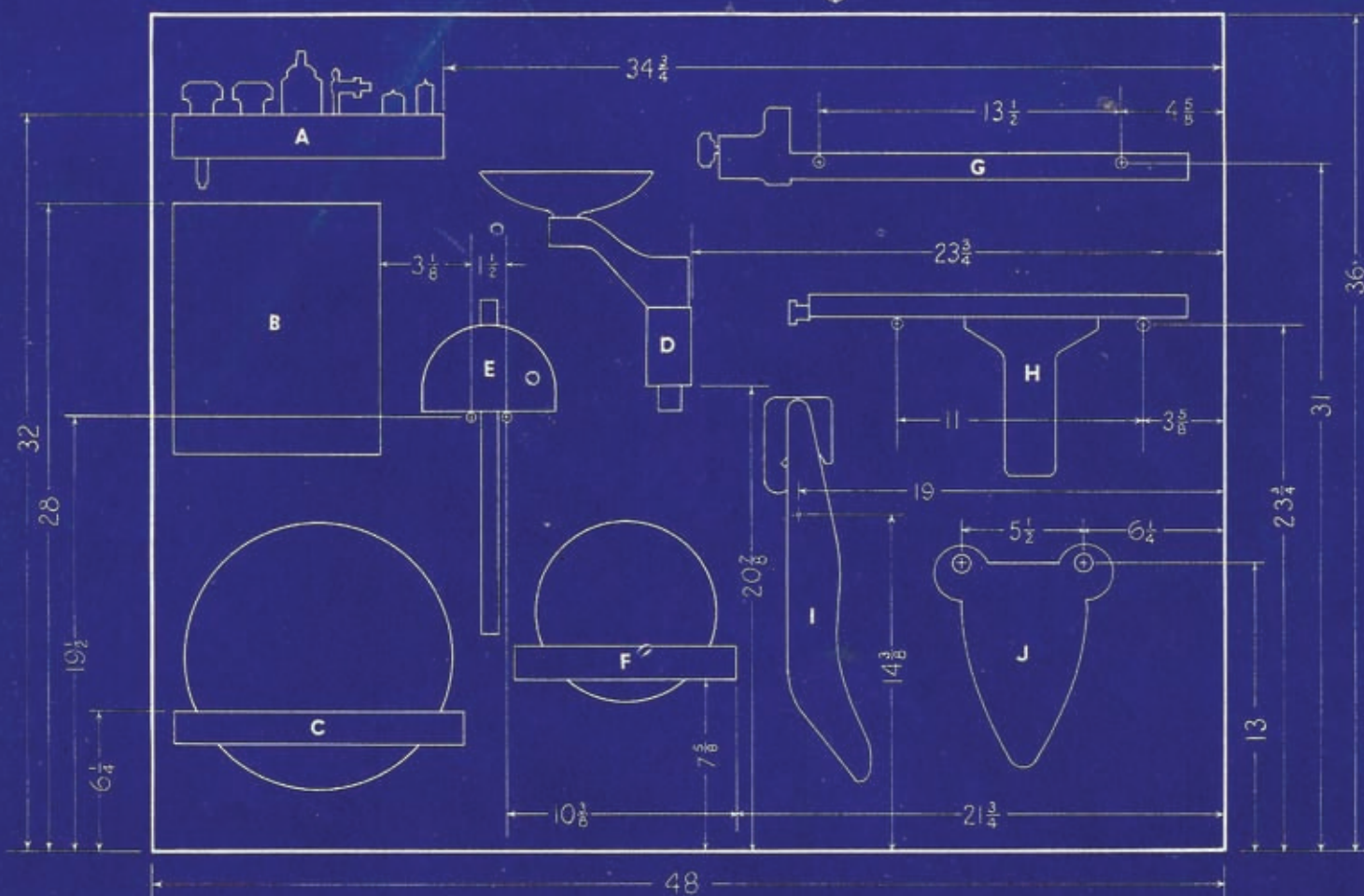
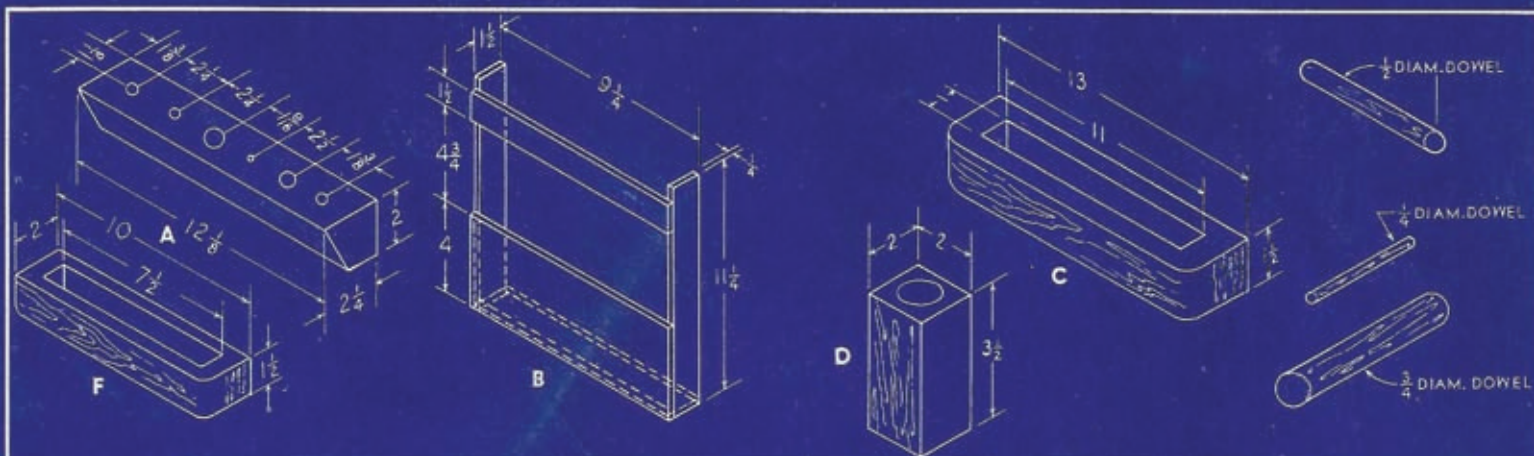


SUGGESTED RACK FOR SHOPSMITH ATTACHMENTS



MATERIALS REQUIRED

- 1 - PANEL—One piece of plywood $\frac{1}{2}$ " thick x 36" wide x 48" long.
- 2 - ALTERNATE—5 pieces of lumber, cut to lengths of 48".
Boards, when placed together, may be secured with 3 strips mounted on back side.
- 3 - DOWEL PINS— $\frac{1}{4}$ ", $\frac{1}{2}$ " & $\frac{3}{4}$ " dia. dowels needed. Holes for dowels to be drilled to a depth of $\frac{1}{2}$ ". Apply glue and insert dowels.

DESCRIPTION AND MOUNTING

VIEW A—Rack for holding knobs, chuck, chuck key, drive center and cup center.

- (a) Holes for knobs to be drilled thru using a $\frac{9}{16}$ " dia. drill.
- (b) Hole for chuck $1\frac{3}{8}$ " dia. x $\frac{1}{2}$ " deep.
- (c) Hole for chuck key $\frac{1}{4}$ " dia. x 1" deep.
- (d) Hole for drive center 1" dia. x $\frac{3}{4}$ " deep.
- (e) Hole for cup center $\frac{5}{8}$ " dia. x 1" deep.

Secure rack with glue and screws from back side.

VIEW B—Rack for holding owner's guide. To be made from $\frac{1}{4}$ " plywood or another suitable $\frac{1}{4}$ " material.

VIEW C—Rack for holding sanding disc. Secure with glue and screws from back side of board.

VIEW D—Rack for holding tool rest. Hole to be drilled thru using a $1\frac{1}{8}$ " dia. drill. Secure with glue and screws from back side.

VIEW E—Miter gage mounting. Use two dowels $\frac{1}{2}$ " dia. x $2\frac{3}{4}$ " long.

VIEW F—Saw blade mounting. Secure with glue and screws from back side.

VIEW G—Rip fence. Use two dowels $\frac{1}{2}$ " dia. x $31\frac{1}{2}$ " long.

VIEW H—Table extension. Use two dowels $\frac{1}{2}$ " dia. x $4\frac{3}{4}$ " long.

VIEW I—Saw guard. Use one dowel $\frac{1}{4}$ " dia. x $2\frac{1}{4}$ " long.

VIEW J—Tail stock. Use two dowels $\frac{3}{4}$ " dia. x $2\frac{1}{4}$ " long.