

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
48	448027	. Pan Head Screw	1	—	522794	. PowerPro Motor Control Assembly (Incl 102-114, 50)	
49	501630	. Washer	1				
50	522659	. M6-1 x 10 SFHC Screw	6	102	522660	.. M6 x 1 x 35 SBHC Screw	6
51	513608	. Pan Head Screws	11	103	522662	.. M8 x 1.25 x 25 Flat Point Set Screw	2
52	5216709	. Spirol Loom Wrap (.5208)	1	104	522663	.. M8 x 1.25 x 30 Oval Point Set Screw	4
53	501317	. Spherical Washer	1	105	522661	.. M6 x 13 x 1.5 Narrow Plain Washer	4
54	504234	. Right-Hand Wedge Lock	1	106	522618	.. Motor Mount, Inner Rear	2
55	504235	. Left-Hand Wedge Lock	1	107	522621	.. Motor Mount, Outer	2
55a	120394	. Washer	2	108	522624	.. Motor Assembly	1
56	501299	. Retaining Ring	1	109	522611	.. Motor Pulley	1
57	522884	. Poly V-Belt	1	110	522635	.. Motor Pulley Set Screw	1
58	518145	. Drive Sleeve Assembly (incl. 59)	1	111	522636	.. Motor Key	1
59	514083	.. Drive and Ring Assembly	1	112	522671	.. #10 Ground Screw	1
60	501621	. Retaining Ring	1	113	522646	.. Control Panel Assembly	1
—	518210	. Quill Assembly (incl. 61-67)		114	522638	.. Power Supply Assembly	1
61	518208*	.. Quill Housing	1				
62	501307	.. Quill Bumper Ring	1				
63	501624	.. Retaining Ring	1				
64	518207*	.. Spindle Assembly	1				
65	518209*	.. Retaining Ring	1				
66	518204*	.. Spindle Knob	1				
67	102581	.. Allen Setscrew	1				
68	513126	. Power Cord	1				
69	513740	. Strain Relief	1				
—	522795	. Belt Cover Assembly (incl. 70-74 and 77-79)					
70	52188801	.. Belt Cover	1				
71	522654	.. Warning Label	1				
72	445124	. Spring Flat Nut	2				
73	514471	. Vent Plate	1				
74	132696	. Roundhead Machine Screw	2				
75	503738	. Hub (incl. 76)	1				
76	222458	.. Set Screw	1				
—	522398	. Shaft Guard w/Hardware (Incl. 77-79)					
77	521889	.. Shaft Guard	1				
78	120392	.. Flat Washer	2				
79	516027	.. 1/4-20x5/8 Button Head Screw	2				
—	515616	. Eccentric Bushing Asm. (Incl. 80-82)					
80	5041909*	.. Eccentric Bushing Mach.	1				
81	501616	.. Washer	1				
82	515615	.. Screw, #6-32 x 3/8" Hex Washer Hd.	1				
83	522612	. Idler Shaft Assembly	1				
84	522610	. Poly-V Belt (Large-Drive)	1				
—	513014	. Headstock Lock Asm. (incl.85-87)					
85	5042369*	.. Headstock Lock	1				
86	455862*	.. Rollpin	1				
87	504233*	.. Rod	1				
88	517328	. 8-18x1/2 Phillips Pan Head Screw	3				
—	-	. PowerPro Switch Serv Pack (Incl 89-90)					
89	522560	.. Locking Toggle Switch Asm.	1				
90	522561	.. Switch Key	1				
91	501656	. Tinnerman Clip	10				
92	102634	. Hex Nut	1				
93	120214	. Washer	1				
94	522655	. Speed Chart Label	1				
95	522817*	. Headstock Casting	1				
96	501318	. Quill Feed Sleeve	1				
97	501631	. Washer	1				
98	5041769	. Quill Lock Handle	1				
—	513682	. Lever and Hub Asm. (incl. 99-100)					
99	5041739	.. Quill Feed Hub	1				
100	513017	.. Quill Feed Handle	1				
101	52281001	. Motor Pan	1				

* Not available as a service part.