

Installing the Support Bracket for the Utility Light

Follow these instructions for installing the support bracket on any tool, even though the steps describe and show the Mark V. For installing the support bracket on whichever tool you wish, first consult the Location Chart on the back page, then return to these instructions.

Tools Needed:

- Pencil
- Punch
- Hammer
- Variable speed drill
- #17 drill bit (provided)
- Medium Phillips screwdriver

1. Make sure the equipment is turned off and unplugged.

2. Consult the Location Chart for the location of the support bracket. You may want to actually hold the Utility Light in place to get a better idea of its orientation.

3. After you have determined the exact location of the support bracket, hold it in position as in Fig. 1. Make sure the notched end of the support bracket faces toward the Utility Light's fork bracket, as shown in Fig. 2.

NOTE

It is important that the angle of the support bracket be located on the headstock, so when it is placed in either the vertical drill press mode OR a horizontal mode, the Utility Light's U-bracket stays in place and does not become disengaged from the support bracket.

4. Use a pencil to mark the two drill holes, as in Fig. 3.

5. Use a punch and hammer to make an indentation on each pencil mark, as seen in Fig. 4.

6. Make a depth stop on the drill bit by wrapping a piece of masking tape around the drill bit no further than 1/4" from the tip of the bit.

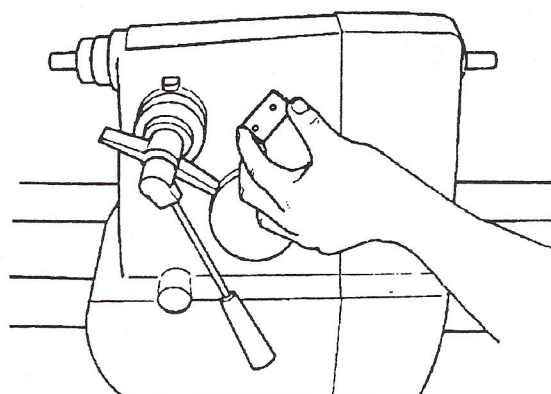


Fig. 1

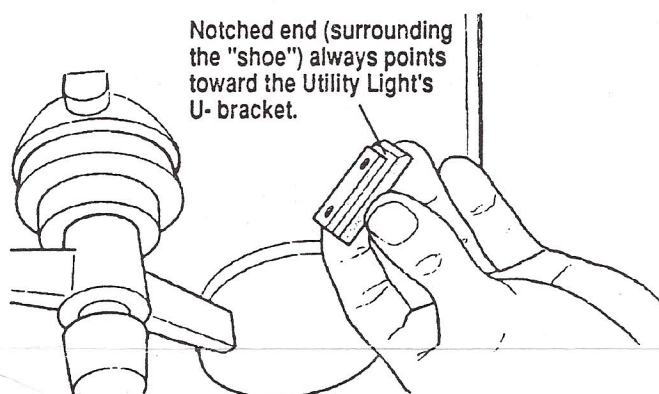


Fig. 2

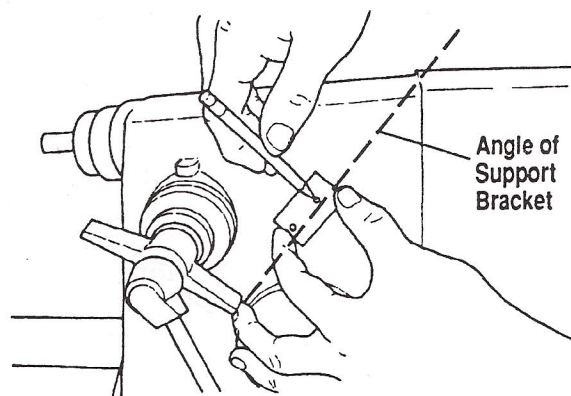


Fig. 3

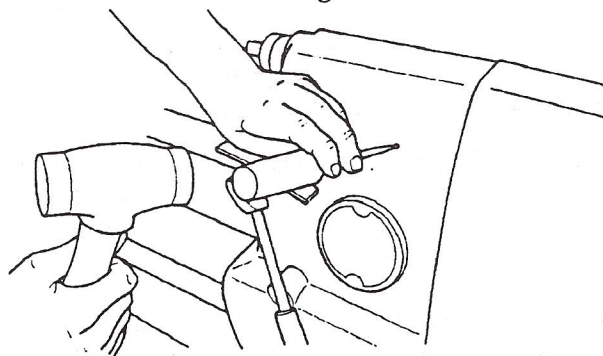


Fig. 4