

4. Loosen the quill lock lever.
5. Remove the table insert plate.
6. Turn the headstock pulley **by hand** until the tapered flat on the spindle tip is facing **downward** toward the ways.

MOUNTING THE JIGSAW—

1. Loosen the setscrew at the open end of the flexible coupling.

(**Never loosen the other setscrew** at the jigsaw end of the coupling, as this screw controls the end-play of the working mechanism.) Position the coupling setscrew so that it faces down.

2. Put in the two leveling screws at the rear end of the lower frame until they protrude 1/4" beyond the lock nuts.
3. Holding the jigsaw with the left hand at the rear end of the lower frame and the right hand at the front near the drive housing cover, slide the flexible coupling carefully over the **SHOPSMITH** spindle tip.

4. Hand tighten the mounting bolt in the headstock hole normally used for the pulley guard screw.

5. Carefully feed out the quill until it seats in the chamfer of the large boss on the lower frame. **Do not use excessive pressure**—about as much as it would take to drill a large hole in a piece of wood—but be certain to seat the quill firmly. Holding the quill pressure against the boss, tighten the quill lock lever.

6. Tighten the setscrew of the flexible coupling firmly on the spindle tip. Make certain the setscrew seats on the spindle tapered flat.

7. Adjust the leveling screws until the jigsaw is perfectly level. Note that this leveling pertains to two directions: up-and-down and sideways. Tighten the nuts to lock the setscrews. (This adjustment need be made only once. In the future eliminate this operation.)

8. Tighten the mounting bolt securely.

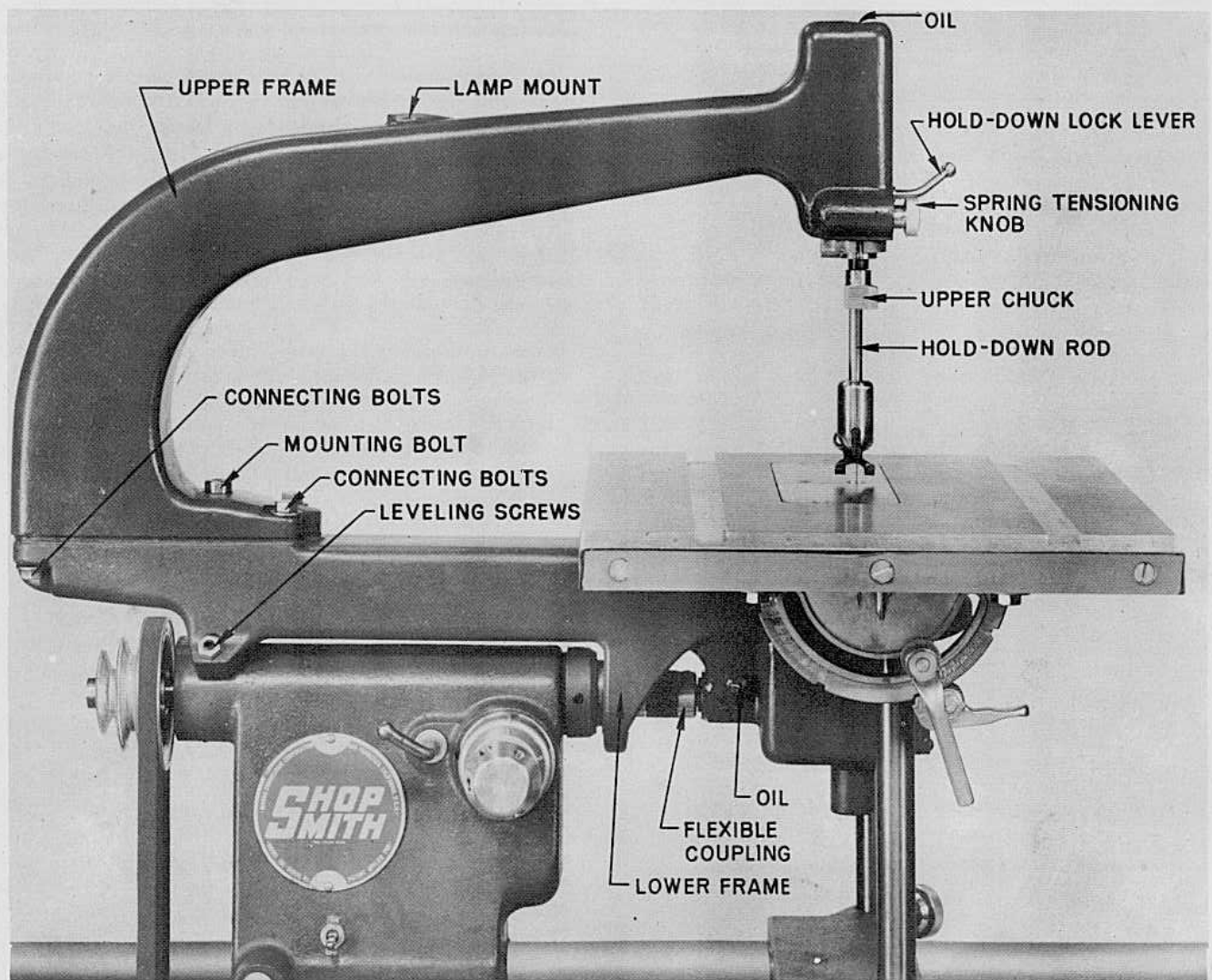


Fig. 2