



## HEADSTOCK ASSEMBLY 202000

Part No. Description

1014	Screw—Soc Set 5/16-18x5/16 (2)	2145	Screw—Soc Cap	3040	Spring—Dial
1028	Screw—Soc Set 5/16-18x1/4	2146	Washer	3047	Bushing—Idler
1036	Screw—Soc Set 1/4-20x1	2150	Sheave—Floating	3052	Belt—Motor Drive
1061	Screw—Soc Set 5/16-18x3/8 (2)	2178	Spring	3061	Washer—Spindle
1080	Screw—Soc Set 10-24x1/4	2291	Ring—Bumper	3078	Handle—Feed Stop
1378	Screw—Drive (5)	2789	Hub—Quill Feed	3079	Knob—Lever Assembly
1406	Nut—Jam 1/4-20	2803	Shaft—Idler	3109	Plate—Fan
1415	Nut—Square	2816	Quill	3110	Vent—Headstock
1454	Nut—Tinnerman (2)	2817	Sleeve—Quill Feed	3163	Washer
1516	Washer—Lock # 10 (3)	2819	Housing—Spring	3168	Cord—Motor
1538	Washer—Lock 5/16	2820	Pan—Motor	3173	Roller
1558	Washer—Shakeproof	2822	Washer—Serrated (2)	3174	Loop—Retaining
1610	Screw—Drive	2823	Washer—Spherical	3176	Nut—Switch
1612	Rollpin	2824	Pinion—Quill Feed	3209	Spring—Sheave Retaining
1625	Ring—Retaining	2826	Headstock	3408	Collar—Nylon
1639	Ring—Retaining	2827	Dial—Depth Gauge	4009	Screw—Soc Set 5/16-18x3/8
1675	Ring—Retaining	2829	Cover—Belt	6014	Capacitor
1677	Ring—Retaining	2832	Bushing—Eccentric	6015	Relay
1685	Screw—Self-Tapping 8-32x3/8 (8)	2834	Key—Short	6076	Clip—Wire
1697	Rollpin	2836	Knob—Spindle	6084	Plug—Button
1707	Belt—Gilmer	2837	Handle—Feed Stop	6086	Clip—Tinnerman (6)
2073	Washer	2839	Key—Long	6332	Screw—Machine 6-32x3/8 (2)
2092	Spring—Motor Shaft	2846	Rod—Lock (A2859)	6335	Screw—Self-Tapping 10-24x3/4 (3)
2093	Case—Spring	2857	Wedge—Lock Right	6337	Screw—Machine 1/4-20x3/8 (4)
2104	Ring—Retaining	2858	Wedge—Lock Left	6512	Ring—Retaining
		2859	Lever—Lock (with Rod)	6535	Screw—Self-Tapping 10-32x1/2
		2877	Ring—Retaining	6541	Key—Woodruff
		2879	Spring—Quill	6583	Screw—Sheet Metal #8x3/8 (6)
		2880	Washer—Pinion Shaft	6590	Ring—Retaining
		2896	Sheave—Gilmer		
		2897	Sheave—Fan		
		2980	Worm—Control		
		2982	Bracket—Control		
		2983	Dial—Speed Control		
		2986	Gear—Idler		