

Troubleshooting Guide

Problem	Possible Cause	Solution
	Resin or foreign material on table.	Clean and wax table.
	Knives are cutting against the grain.	Turn stock end for end.
	Roller pressure too heavy.	Decrease roller pressure.
	Sawdust and wood chips accumulated on rollers.	Clean rollers with damp rag.

Table and Thickness Adjustment

Thickness adjustment crank sticks or is difficult to turn.	Synchronizing chain too tight.	Decrease chain tension.
	Chain frozen or jammed.	Clean and lubricate chain.
	Table mounting posts jammed with sawdust or foreign materials.	Clean and lubricate mounting posts.
	Mounting posts improperly synchronized.	Synchronize mounting posts.
	One or more mounting posts bent.	Replace mounting posts.
Table creeps down.	Thickness improperly adjusted.	Adjust thickness from greater to lesser.
	Synchronizing chain too loose.	Increase chain tension.
Thickness cannot be adjusted so planer takes full 3/32" depth of cut.	Mounting posts improperly synchronized. (Infeed side of table higher than outfeed side.)	Synchronize mounting posts.