

## 10E & 10ER Set Screws

Set Screws only - does not include bolts, slotted or phillips screws, hex cap screws, etc.

| Quantity | Size           | Part # | Uses                                                                                                                           |
|----------|----------------|--------|--------------------------------------------------------------------------------------------------------------------------------|
| 18       | 3/8"-16x1/2"   | P 1000 | Base, Arm, Tie Bar, Table Tie Bar, Headstock, Motor Mount, Tool Rest, Feed Knobs & Sanding Disk                                |
| 2        | 3/8"-16x3/8"   | P 1016 | Headstock Drive Sleeve & Drill Chuck (Can substitute five from above for this size, see notes)                                 |
| 2        | 5/16"-18x5/16" |        | Quill Collar (set screws not listed separately, not used on original 10E Quill Collar part # 102-3)                            |
| 1        | 5/16"-18x1/2"  | P 1015 | Headstock Drive Sleeve Pulley - <b>Slotted Drive</b> on some 10E's & some with a <b>special set screw with 1/8" Hex Socket</b> |
| 4        | 1/4"-20x1/2"   | P 1003 | Table Insert adjustment                                                                                                        |
| 5        | 1/4"-20x1/4"   | P 1017 | Pinion Collars, Fence & Miter Gauge (for stop rod use)                                                                         |
| 2        | 1/4"-28x1/4"   | P 1019 | 5/8" Arbor & Lathe Drive Center                                                                                                |

NOTES: Substitute 2 P 1000 with P 1016 for Table Tie Bar, Substitute 2 P 1000 with P 1016 for collar and post on Lathe Tool Rest.  
 Also can substitute P 1016 shorter set screw for Sanding Disk. Motor Pulley set screw or set screws as required by pulley brand.  
 All Set Screws are Cup Head and standard size Hex Socket unless otherwise noted in **red**.  
 Part Numbers are from Model 10ER, Jigsaw A-34 part # 11 100 and Magna 4" Jointer 4E made after Nov. 1, 1951 plus other Manuals.

### Set Screws for Accessories

\*Sizes vary by age of Accessory (listed are for those made between 1947 and 1953 - Model 10 era)

|        |                  |        |                                                                                                       |
|--------|------------------|--------|-------------------------------------------------------------------------------------------------------|
| 1      | 3/8"-16x2-1/2"   | P 1065 | 4" Jointer Headrest leveling screw- <b>Slotted Drive</b>                                              |
| 1      | 3/8"-16x1-1/2"   | P 1013 | Headstock - pulley end (replacement for Speed Changer)                                                |
| 2      | 3/8"-16x1"       |        | Table Rising Assembly- <b>Slotted Drive</b>                                                           |
| 1 ea.  | 3/8"-16x1/2"     | P 1000 | Table Rising Assembly x 1, Molder Head* set screw x 1                                                 |
| 1      | 3/8"-16x3/8"     |        | <b>Flat Point Head</b> - Mortise*                                                                     |
| 1 ea.  | 3/8"-16x3/8"     | P 1016 | Mortise Hold Down*, Lathe Face Plates*                                                                |
| 6      | 3/8"-16x3/8"     | A 3050 | Jointer Model 4E Cutter Head - <b>special set screw has 5/32" Hex Socket</b>                          |
| 2      | 5/16"-18x1-5/16" | P 1306 | <b>Oval Head</b> - Jig Saw A-34 Leveling Screw- <b>Slotted Drive</b>                                  |
| 1      | 5/16"-18x1/2"    | P 1014 | Jointer Model 4E Pulley                                                                               |
| 1 to 4 | 5/16"-18x3/8"    | P 1061 | 4" Jointer Headrest Hinge Pin x 1, SPT Adapter A x 2, B x 4 (adapters made after 1953 for Model 10's) |
| 1 to 3 | 5/16"-18x1/4"    | P 1057 | Mortise* x 1 & Speed Changer x 3 (1 in arm assembly, 2 in pulley assembly)                            |
| 2      | 1/4"-20x1/2"     | P 1003 | Universal Hold Down*                                                                                  |
| 2      | 1/4"-20x7/16"    | P 1007 | <b>Full Dog Head</b> - Jig Saw A-34-Upper & Lower Chuck 1 each                                        |
| 3      | 1/4"-20x3/8"     | P 1006 | Jig Saw A-34-Hold Down x 1 & Jointer/Shaper Fence x2                                                  |
| 1      | 1/4"-20x3/8"     | P 1009 | <b>Full Dog Head</b> - Jig Saw A-34-Lower Chuck                                                       |

|        |               |        |                                                                         |
|--------|---------------|--------|-------------------------------------------------------------------------|
| 1      | 1/4"-20x3/8"  | P 1008 | Cone Point Head - Jig Saw A-34-crank link                               |
| 1      | 1/4"-28x3/8"  | P 1010 | Jig Saw A-34-Saber Saw Guide                                            |
| 2      | 1/4"-28x5/16" | P 1005 | Jig Saw A-34-Flexible Coupling                                          |
| 1      | 1/4"-20x1/4"  | P 1001 | Flat Point Head - Jointer/Shaper fence                                  |
| 1 ea.  | 1/4"-20x1/4"  | P 1017 | Sanding Drum*, Miter Stop Rod*                                          |
| 1 or 2 | 1/4"-28x1/4"  | P 1019 | 2-1/2" Jointer Cutter Head* x 2, Mortise* x1, Arbors* x1 & Spindles* x1 |
| 1 or 2 | 1/4"-20x3/16" |        | Table Rising Assembly, 1 or 2 depending on version                      |
| 1      | 10-24x1/4"    | P 1011 | Jig Saw A-34-Lower Frame-front                                          |
| 3      | 10-32x1/2"    | P 6300 | Jointer Model 4E Quadrant                                               |