

10E & 10ER Set Screws

Set Screws only - does not include bolts, slotted or phillips screws, hex cap screws, etc.

Quantity	Size	Part #	Uses
18	3/8"-16x1/2"	P 1000	Base, Arm, Tie Bar, Table Tie Bar, Headstock, Motor Mount, Tool Rest, Feed Knobs & Sanding Disk
2	3/8"-16x3/8"	P 1016	Headstock Drive Sleeve & Drill Chuck (Can substitute five from above for this size, see notes)
2	5/16"-18x5/16"	102-3S	Quill Collar (later not listed separately, not used on original 10E Quill Collar part # 102-3)
1	5/16"-18x1/2"	P 1015	Headstock Drive Sleeve Pulley - Slotted Drive on some 10E's & some with a special set screw with 1/8" Hex Socket
4	1/4"-20x1/2"	P 1003	Table Insert adjustment
5	1/4"-20x1/4"	P 1017	Pinion Collars, Fence & Miter Gauge (for stop rod use)
2	1/4"-28x1/4"	P 1019	5/8" Arbor & Lathe Drive Center

NOTES: Substitute 2 P 1000 with P 1016 for Table Tie Bar, Substitute 2 P 1000 with P 1016 for collar and post on Lathe Tool Rest.

Also can substitute P 1016 shorter set screw for Sanding Disk. Motor Pulley set screw or set screws as required by pulley brand.

All Set Screws are Cup Head and standard size Hex Socket unless otherwise noted in **red**.

Part Numbers are from Model 10ER, Jigsaw A-34 part # 11 100 and Magna 4" Jointer 4E made after Nov. 1, 1951 plus other Manuals.

Earlier parts lists had multiple part numbers for the same size set screws. Different P/Ns for the locations they were used.

Set Screws for Accessories

*Sizes vary by age of Accessory (listed are for those made between 1947 and 1953 - Model 10 era)

1	3/8"-16x2-1/2"	P 1065	4" Jointer Headrest leveling screw- Slotted Drive
1	3/8"-16x1-1/2"	P 1013	Headstock - pulley end (replacement for Speed Changer)
2	3/8"-16x1"		Table Rising Assembly- Slotted Drive
1 ea.	3/8"-16x1/2"	P 1000	Table Rising Assembly x 1, Molder Head* set screw x 1
1	3/8"-16x3/8"		Flat Point Head - Mortise*
1 ea.	3/8"-16x3/8"	P 1016	Mortise Hold Down*, Lathe Face Plates*
6	3/8"-16x3/8"	A 3050	Jointer Model 4E Cutter Head - special set screw has 5/32" Hex Socket
2	5/16"-18x1-5/16"	P 1306	Oval Head - Jig Saw A-34 Leveling Screw- Slotted Drive
1	5/16"-18x1/2"	P 1014	Jointer Model 4E Pulley
1 to 4	5/16"-18x3/8"	P 1061	4" Jointer Headrest Hinge Pin x 1, SPT Adapter A x 2, B x 4 (adapters made after 1953 for Model 10's)
1 to 3	5/16"-18x1/4"	P 1057	Mortise* x 1 & Speed Changer x 3 (1 in arm assembly, 2 in pulley assembly)
2	1/4"-20x1/2"	P 1003	Universal Hold Down*
2	1/4"-20x7/16"	P 1007	Full Dog Head - Jig Saw A-34-Upper & Lower Chuck 1 each
1 or 2	1/4"-20x3/8"	P 1006	Jig Saw A-34-Hold Down x 1 & Jointer/Shaper Fence x2

1	1/4"-20x3/8"	P 1009	Full Dog Head - Jig Saw A-34-Lower Chuck
1	1/4"-20x3/8"	P 1008	Cone Point Head - Jig Saw A-34-crank link
1	1/4"-28x3/8"	P 1010	Jig Saw A-34-Saber Saw Guide
2	1/4"-28x5/16"	P 1005	Jig Saw A-34-Flexible Coupling
1	1/4"-20x1/4"	P 1001	Flat Point Head - Jointer/Shaper fence
1 ea.	1/4"-20x1/4"	P 1017	Sanding Drum*, Miter Stop Rod*
1 or 2	1/4"-28x1/4"	P 1019	2-1/2" Jointer Cutter Head* x 2, Mortise* x1, Arbors* x1 & Spindles* x 1
1 or 2	1/4"-20x3/16"		Table Rising Assembly, 1 or 2 depending on version
1	10-24x1/4"	P 1011	Jig Saw A-34-Lower Frame-front
3	10-32x1/2"	P 6300	Jointer Model 4E Quadrant

Table Raising Assembly Set Screws listed are for the original version not the more common Crank and Arm Table Riser