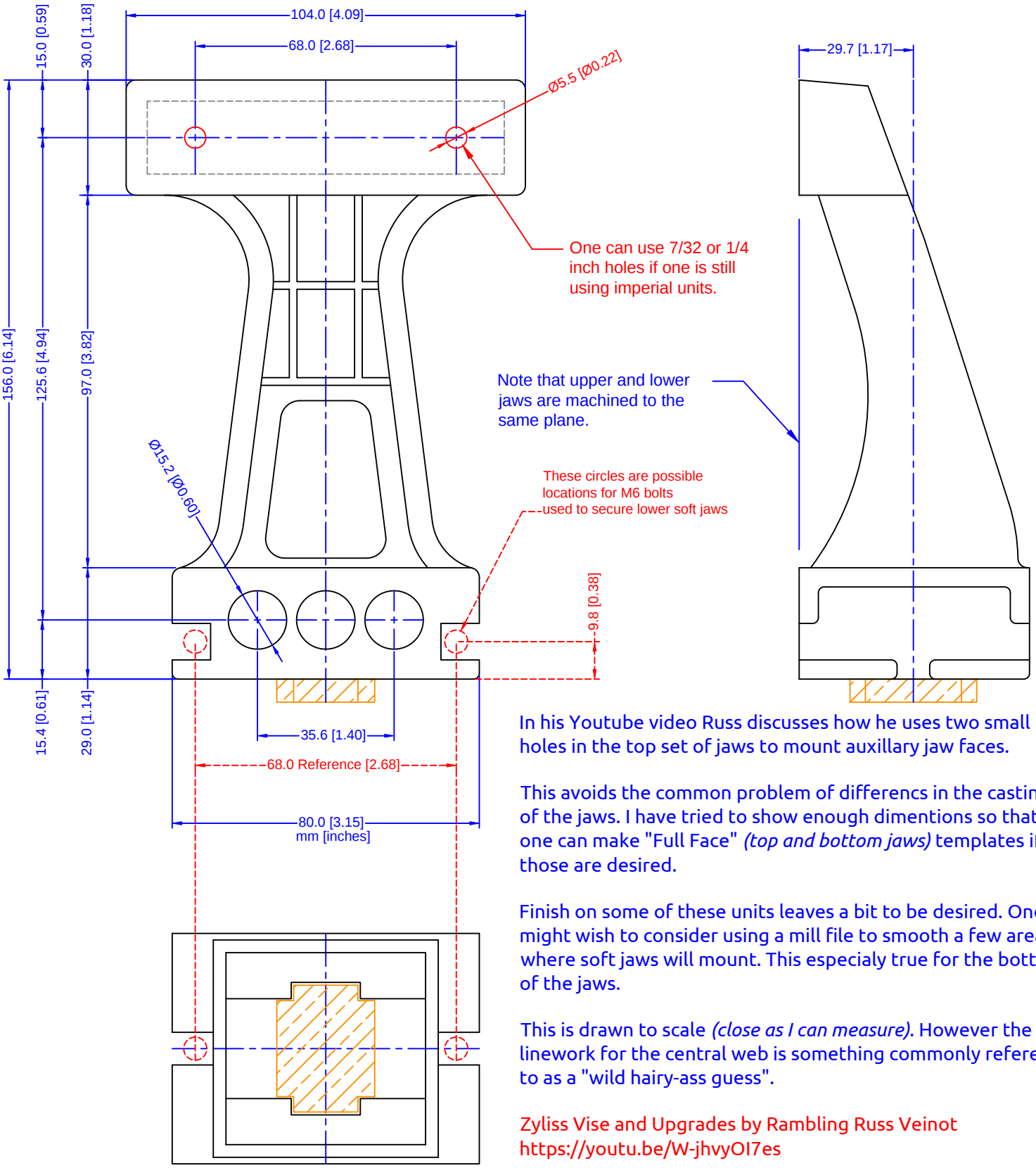


In his Youtube video Russ discusses how he uses two small holes in the top set of jaws to mount auxillary jaw faces.

This avoids the common problem of differencs in the casting of the jaws. I have tried to show enough dimentions so that one can make "Full Face" *(top and bottom jaws)* templates if those are desired.

Finish on some of these units leaves a bit to be desired. One might wish to consider using a mill file to smooth a few areas where soft jaws will mount. This especialy true for the bottom of the jaws.

This is drawn to scale *(close as I can measure)*. However the linework for the central web is something commonly refered to as a "wild hairy-ass guess".

Zyliss Vise and Upgrades by Rambling Russ Veinot
https://youtu.be/W-jhvyOI7es