



MARK V 520 UPGRADE PKG 555771

Tools Needed

- ♦ 7/16 Open end Wrench
- ♦ 5/32 Allen Wrench
- ♦ Alignment Gauge (supplied)

SAFETY

WARNING

Before performing the conversion of your saw table to the Pro Fence 520 saw table and fence system, do the following:

- Read and understand, and follow ALL the Assembly & Alignment procedures enclosed herein.

CONVERSION INSTRUCTIONS

1. Remove your saw table, extension table, and floating tables from your Mark V Model 510, turn the tables upside down on a flat smooth surface. Using a 7/16" open end wrench remove the keps nuts (515294) and the flat washers (120392) from the mounting studs of the steel table tubes (514667). Remove the tubes, spacers (514101) and jack screws (514440) from all your tables.

NOTE

Save the keps nuts (515294) and flat washers (120392) for use in attaching the new extrusions to the saw table.

Refer to the exploded views on Page 3 for part references.

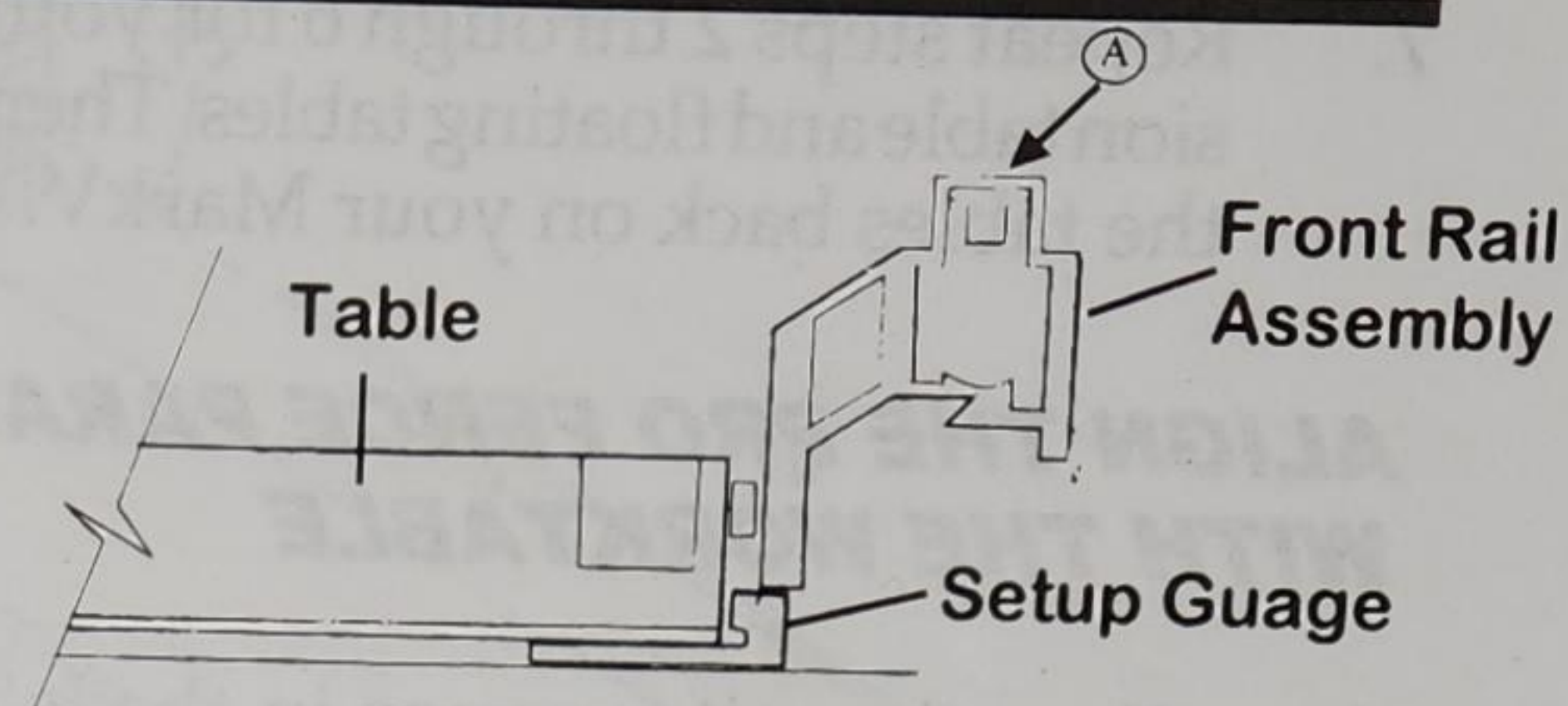


Figure A-1

2. With your table upside down on a flat smooth surface, slide the setup gauge (25) under the front edge of the saw table near the table's center, the thick part should stick out from under the front and up toward the underside of the table (See Figure A-1).
3. Insert the flat head screws (23) through the front rail assembly (17) from the front, slide the spacer (24) on the screw and slide the screws through the tube mounting holes in the table.
4. Place the flat washer (120392) on the screw and then the keps nut (515294). Finger tighten only. Make sure the setup gauge (25) is flat against the surface of your table and against the front rail assembly and tighten nuts securely.

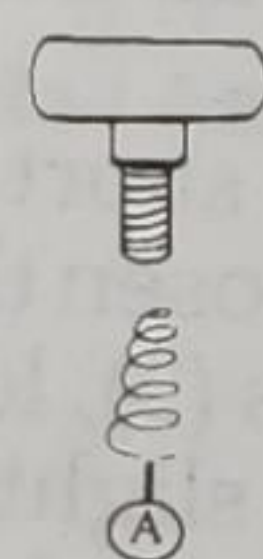


Figure A-2

5. Slide the small diameter end of the spring (22) over the knob (21) (See Figure A-2). Thread the knob with the spring into the threaded inserts near each end of the rail assembly (Marked A in Figure A-1).