

6. Repeat steps 2, 3, 4, and 5 for the rear rail assembly (19) on the main saw table.
7. Repeat steps 2 through 6 for your extension table and floating tables. Then mount the tables back on your Mark V.

ALIGN THE PRO FENCE PARALLEL WITH THE WORKTABLE

8. Place the miter gauge in the left slot of the worktable on the infeed side. Place the Pro Fence on the right side of the saw table.
9. Insert the long 5/32" Allen wrench through the miter gauge and secure it using the short 5/32" Allen wrench and a set screw borrowed from the tool rest.
10. Move the fence toward the Allen wrench until it just touches it.
11. Lock the lower fence lock handle first, then lock the upper fence lock handle to secure both ends of the pro fence.
12. Slide the miter gauge back and forth in the slot. The tip of the Allen wrench should keep in slight contact with the fence. Watch that you don't scratch the fence.
13. If the allen wrench pulls away from or binds against the fence, the fence needs aligning. If so, do the following:
 - a. Using the short 5/32" short Allen wrench, loosen the four button head cap screws (3), located on the top of the fence, slightly. They should be just tight enough to require firm pressure to align the fence.
 - b. Raise the upper fence lock handle only to unlock the rear of the fence.
 - c. Adjust the rear end of the fence so that it just touches the allen wrench as the miter gauge slides along the fence.

- d. When alignment is reached, lock the upper fence lock handle. Slide the miter gauge back and forth to double check your alignment. Using the short 5/32" Allen wrench, tighten the four button head cap screws (3) completely.

ASSEMBLE THE FENCE STRADDLER

15. See the exploded view on Page 3. Unscrew the fence straddler's knob (28) and remove the washer (30), machine screw (29), and slide rail (27) from the fence straddle block (26).
16. Transfer the slide rail (27) to the other side of straddle block and reassemble with the screw, washer and knob, as shown in Figures A-4 and A-5.

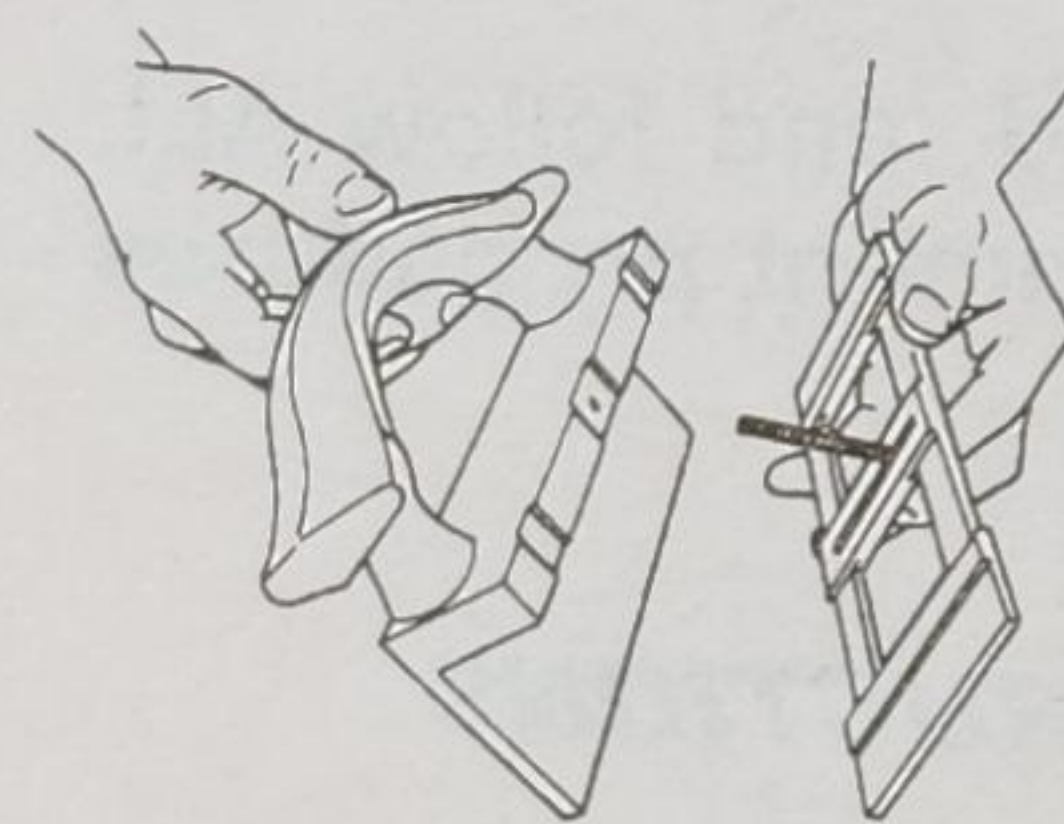


Figure A-4

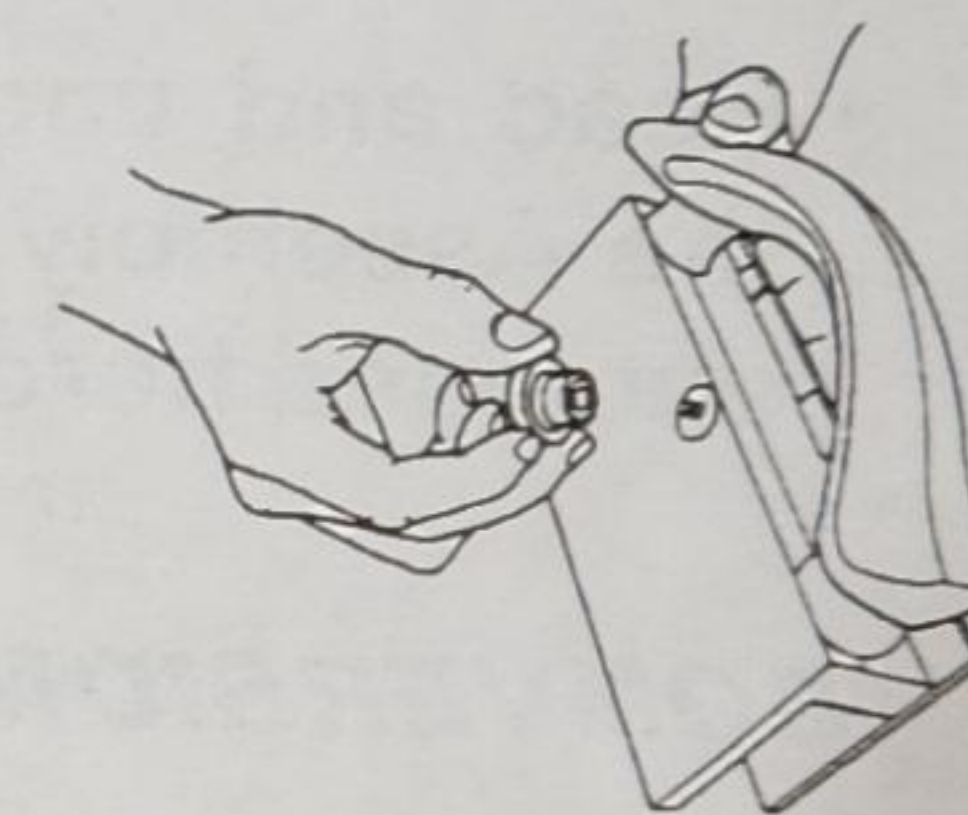


Figure A-5

USING THE FENCE STRADDLER

14. Use the fence straddler to hold down and push stock narrower than 1-1/2" past a saw blade or cutter. The straddle block (26) sits over the fence, while the bottom edge of the slide rail (27) holds down on the stock. To change the height of the slide rail (27), loosen the knob (28). To reverse the slide rail (27) loosen the knob (28) and rotate the slide rail (27) 180°. Adjust the bottom edge of the slide rail (27) firmly on the stock (See Figure A-3). Then tighten the knob (28).

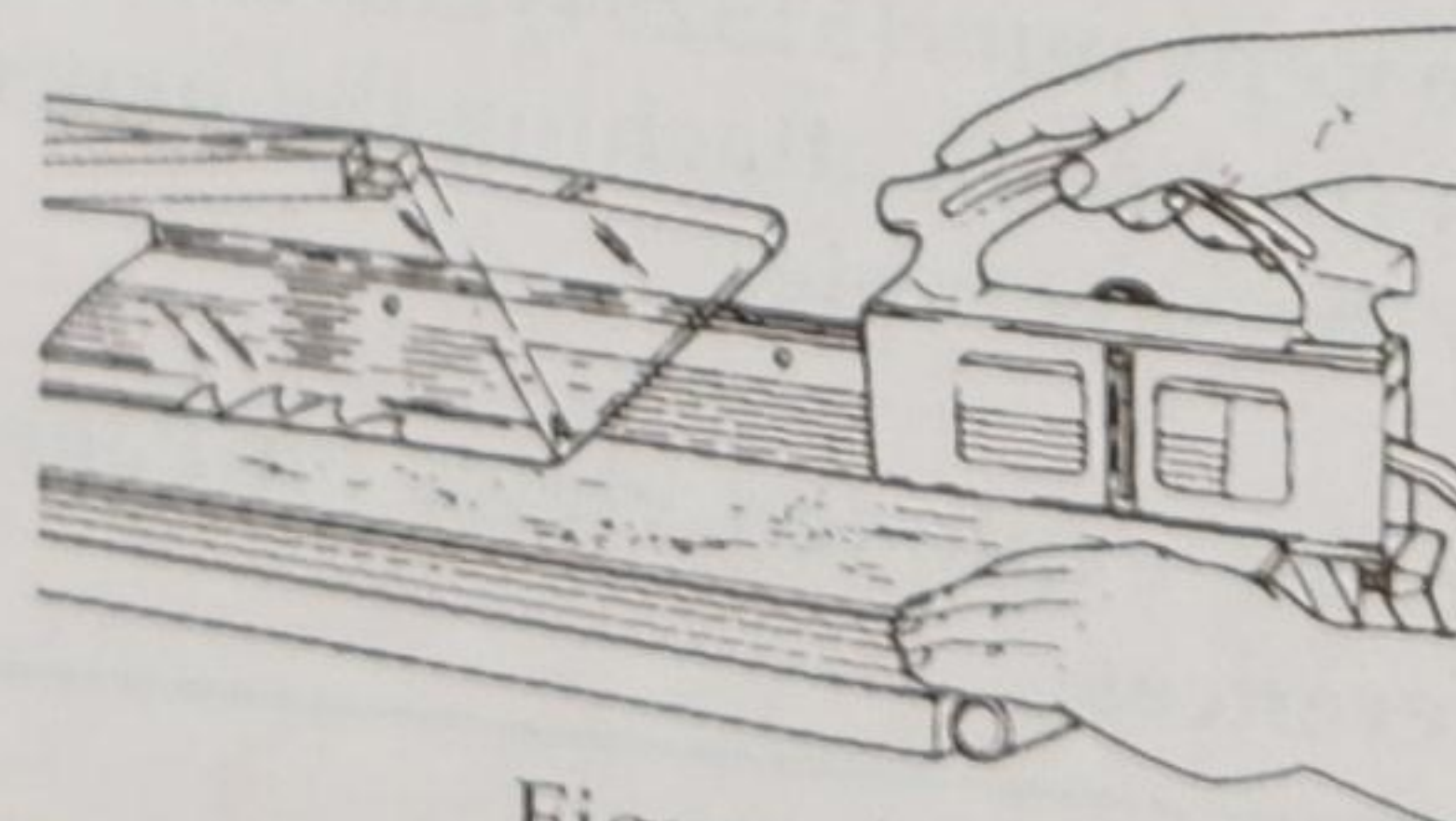


Figure A-3

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